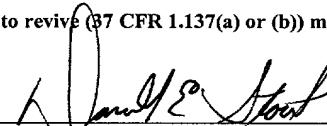


FORM PTO-1390) U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE (REV. 9-2001)		ATTORNEY'S DOCKET NUMBER 367.40909X00 filed December 10, 2001
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371		U.S. APPLICATION NO. (If known, see 37 CFR 1.5) 10/009324
INTERNATIONAL APPLICATION NO. PCT/GB00/02252	INTERNATIONAL FILING DATE June 9, 2000	PRIORITY DATE CLAIMED June 10, 1999
TITLE OF INVENTION A DISPLAY DEVICE		
APPLICANT(S) FOR DO/EO/US LEWIS, IAN DAVID		
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:		
<p>1. <input checked="" type="checkbox"/> This is a FIRST submission of items concerning a filing under 35 U.S.C. 371.</p> <p>2. <input type="checkbox"/> This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371.</p> <p>3. <input type="checkbox"/> This express request to begin national examination procedures (35 U.S.C. 371(f)). The submission must include items (5), (6), (9) and (21) indicated below.</p> <p>4. <input checked="" type="checkbox"/> The US has been elected by the expiration of 19 months from the priority date (Article 31).</p> <p>5. <input checked="" type="checkbox"/> A copy of the International Application as filed (35 U.S.C. 371(c)(2)) a. <input type="checkbox"/> is transmitted hereto (required only if not communicated by the International Bureau). b. <input checked="" type="checkbox"/> has been communicated by the International Bureau. c. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office(RO/US)</p> <p>6. <input checked="" type="checkbox"/> An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)). a. <input checked="" type="checkbox"/> is attached hereto. b. <input type="checkbox"/> has been previously submitted under 35 U.S.C. 154(d)(4).</p> <p>7. <input type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)) a. <input type="checkbox"/> are attached hereto (required only if not communicated by the International Bureau). b. <input type="checkbox"/> have been communicated by the International Bureau. c. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired. d. <input type="checkbox"/> have not been made and will not be made.</p> <p>8. <input type="checkbox"/> An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).</p> <p>9. <input type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).</p> <p>10. <input type="checkbox"/> An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).</p>		
<p>Items 11 to 20 below concern document(s) or information included:</p> <p>11. <input checked="" type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98.</p> <p>12. <input type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.</p> <p>13. <input checked="" type="checkbox"/> A FIRST preliminary amendment.</p> <p>14. <input type="checkbox"/> A SECOND or SUBSEQUENT preliminary amendment.</p> <p>15. <input checked="" type="checkbox"/> A substitute specification.</p> <p>16. <input checked="" type="checkbox"/> A change of power of attorney and/or address letter.</p> <p>17. <input type="checkbox"/> A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821 - 1.825.</p> <p>18. <input type="checkbox"/> A second copy of the published international application under 35 U.S.C. 154(d)(4).</p> <p>19. <input type="checkbox"/> A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4).</p> <p>20. <input checked="" type="checkbox"/> Other items or information: Figs. 1-2,3a-3b,4a-4b,5a-5b,6a-6b,7,8a-8b; Credit Card Payment Form; PCT Request Form; International Search Report; International Preliminary Examination Report</p>		

U.S. APPLICATION NO. (If known, see 37 CFR 1.5)	INTERNATIONAL APPLICATION NO.	ATTORNEY'S DOCKET NUMBER			
10/009324	PCT/GB00/02252	367.40909X00			
21. The following fees are submitted:		CALCULATIONS PTO USE ONLY			
BASIC NATIONAL FEE (37 CFR 1.492(a) (1) - (5)):					
<input type="checkbox"/> Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO.....\$1040.00					
<input checked="" type="checkbox"/> International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO.....\$890.00					
<input type="checkbox"/> International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO.....\$740.00					
<input type="checkbox"/> International preliminary examination fee (37 CFR 1.482) paid to USPTO but all claims did not satisfy provisions of PCT Article 33(1)-(4).....\$710.00					
<input type="checkbox"/> International preliminary examination fee (37 CFR 1.482) paid to USPTO and all claims satisfied provisions of PCT Article 33(1)-(4).....\$100.00					
ENTER APPROPRIATE BASIC FEE AMOUNT =		\$890.00			
Surcharge of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).		\$			
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	\$	
Total Claims	20- 20 = 0		x \$18.00	\$	
Independent Claims	2- 3 = 0		x \$84.00	\$	
MULTIPLE DEPENDENT CLAIMS(S) (if applicable)		+ \$280.00		\$	
TOTAL OF ABOVE CALCULATIONS =		\$890.00			
<input type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by ½. +		\$			
SUBTOTAL =		\$890.00			
Processing fee of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).		\$			
TOTAL NATIONAL FEE =		\$890.00			
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property +		\$			
TOTAL FEES ENCLOSED =		\$890.00			
		Amount to be refunded:	\$		
		charged:	\$		
a. <input type="checkbox"/> A check in the amount of \$ _____ to cover the fees is enclosed.					
b. <input type="checkbox"/> Please charge my Deposit Account No. <u>01-2135</u> in the amount of \$ _____ to cover the above fees. A duplicate copy of this sheet is enclosed.					
c. <input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposition Account No. <u>01-2135</u> . A duplicate copy of this sheet is enclosed.					
d. <input checked="" type="checkbox"/> Fees are to be charged to a credit card. WARNING: Information on this form may become public. Credit card information should not be included on this form. Provide credit card information and authorization on PTO-2038.					
NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.					
SEND ALL CORRESPONDENCE TO:					
Antonelli, Terry, Stout & Kraus, LLP 1300 North Seventeenth Street Suite 1800 Arlington, VA 22209 USA					
 SIGNATURE Donald E. Stout NAME 26,422 REGISTRATION NO.					

10/009324

367.40909X00

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants: Ian D. LEWIS
Serial No.: New Application
Filed: December 10, 2001
For: A DISPLAY DEVICE

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents
Washington, D.C. 20231

December 10, 2001

Sir:

The following preliminary amendments and remarks are respectfully submitted in connection with the above-identified application.

IN THE SPECIFICATION:

Please replace the original specification with the attached Substitute Specification.

IN THE CLAIMS:

Please rewrite claims 3-9, 11-15, 17-19 as follows, cancel claims 20-26 before calculation of the filing fee and insert new claim 27 as follows:

27. A display device comprising:
a liquid crystal display (LCD) comprising first and second liquid crystal cells positioned along a first axis of the display device;

a first display driver for driving the first liquid crystal cell in a first and second direction;

a second display driver for driving the second liquid crystal cell in a first and second direction; and

means for synchronizing the drivers; and

wherein the first and second display drivers are positioned at opposed sides of the LCD.

3. (Amended) A display device as claimed in Claim 1, wherein the first axis extends in the direction of the height of the LCD.

4. (Amended) A display device as claimed in Claim 1, wherein the first axis extends in the direction of the width of the LCD.

5. (Amended) A display device as claimed in claim 1, wherein the LCD is substantially symmetrical about a bisector.

6. (Amended) A display device as claimed in claim 1, which is substantially symmetrical about a bisector.

7. (Amended) A display device as claimed in Claim 5, wherein the bisector is the first axis.

8. (Amended) A display device as claimed in Claim 5, wherein the bisector is a second axis perpendicular to the first.

9. (Amended) A display arrangement comprising a display device as claimed in claim 1, comprising a connector for connecting display device circuitry to an external element, and an intermediate element for interfacing the display device and the connector.

11. (Amended) A display arrangement as claimed in claim 9, wherein the intermediate element interconnects the first and second drivers for synchronization.

12. (Amended) A display arrangement as claimed in claim 9, wherein the intermediate element is flexible.

13. (Amended) A display arrangement as claimed in claim 12, wherein the intermediate element is a flexible printed circuit (FPC) foil.

14. (Amended) A display arrangement as claimed in claim 9, wherein the intermediate display element comprises display device power control circuitry.

15. (Amended) A display arrangement as claimed in claim 9, wherein the display device further comprises first and second flexible driver supports for supporting the respective first and second drivers.

17. (Amended) A display arrangement as claimed in claim 15, wherein the flexible driver supports flex to contact the LCD and the intermediate element.

18. (Amended) A display module comprising an arrangement as claimed in claim 1.

19. (Amended) A portable device comprising a display device as claimed in claim 1.

27. A display device comprising:
a liquid crystal display (LCD) comprising first and second liquid crystal cells positioned along a first axis of the display device;
a first display driver for driving the first liquid crystal cell in a first and second direction;
a second display driver for driving the second liquid crystal cell in a first and second direction; and
means for synchronizing the drivers; and
wherein the first and second display drivers are positioned at opposed sides of the LCD.

REMARKS

The specification has been amended to improve the form thereof for examination.

Applicants submit herewith a Substitute Specification, along with a marked-up copy of the original specification for the Examiner's convenience. The substitute specification includes the changes as shown in the marked-up copy and includes no new matter. Therefore, entry of the Substitute Specification is respectfully requested.

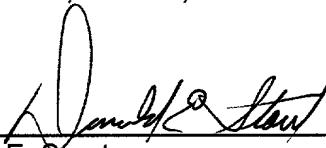
The claims have been amended for fee calculation purposes including eliminating multiple dependencies.

Attached hereto is a marked-up version of the changes made to the claims and the Abstract by the current amendment. The attached page is captioned "Version with Markings to Show Changes Made".

To the extent necessary, applicant's petition for an extension of time under 37 CFR 1.136. Please charge any shortage in the fees due in connection with the filing of this paper, including extension of time fees, to Deposit Account No. 01-2135 (367.40909X00) and please credit any excess fees to such deposit account.

Respectfully submitted,

ANTONELLI, TERRY, STOUT & KRAUS, LLP



Donald E. Stout
Registration No. 26,422

DES:alw
(703) 312-6600

10/009324

ATTACHMENT AVERSION WITH MARKINGS TO SHOW CHANGES MADEIn the Claims:

3. (Amended) A display device as claimed in Claim 1 or 2, wherein the first axis extends in the direction of the height of the LCD.

4. (Amended) A display device as claimed in Claim 1 or 2, wherein the second first axis extends in the direction of the width of the LCD.

5. (Amended) A display device as claimed in any preceding claim 1, wherein the LCD is substantially symmetrical about a bisector.

6. (Amended) A display device as claimed in any preceding claim 1, which is substantially symmetrical about a bisector.

7. (Amended) A display device as claimed in Claim 5 or 6, wherein the bisector is the first axis.

8. (Amended) A display device as claimed in Claim 5 or 6, wherein the bisector is a second axis perpendicular to the first.

9. (Amended) A display arrangement comprising a display device as claimed in any preceding claim 1, further comprising a connector for connecting display device circuitry to an external element, and an intermediate element for interfacing the display device and the connector.

11. (Amended) A display arrangement as claimed in claim 9 or 10, wherein the intermediate element interconnects the first and second drivers for synchronisation synchronization.

12. (Amended) A display arrangement as claimed in any of claims 9 to 11, wherein the intermediate element is flexible.

14. (Amended) A display arrangement as claimed in any of claims claim 9 to 13, wherein the intermediate display element comprises display device power control circuitry.

15. (Amended) A display arrangement as claimed in any preceding claim 9, wherein the display device further comprises first and second flexible driver supports for supporting the respective first and second drivers.

17. (Amended) A display arrangement as claimed in claim 15 or 16, wherein the flexible driver supports flex to contact the LCD and the intermediate element.

18. (Amended) A display module comprising an arrangement as claimed in
~~any preceding claim 1.~~

19. (Amended) A portable device comprising a display device as claimed in
~~any of claims claim 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or~~
~~a display module as claimed in claim 18.~~

Please cancel claims 20-26 without prejudice or disclaimer.

In the Abstract:

Please amend the abstract as indicated below:

Abstract

A display device

A display device (61) is disclosed which comprises a liquid crystal display (LCD) having first and second liquid crystal cells (65, 66) positioned along a first axis of the display device (61). The display device further comprises a first display driver (67) for driving the first liquid crystal cell (65), a second display driver (68) for driving the second liquid crystal cell (66), and means for synchronising the drivers (67, 68).

[Figure 6a]

Abstract

A DISPLAY DEVICE

A display device is disclosed which comprises a liquid crystal display (LCD)
having first and second liquid crystal cells positioned along a first axis of the display
device. The display device further comprises a first display driver for driving the first

liquid crystal cell, a second display driver for driving the second liquid crystal cell, and means for synchronizing the drivers.

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Substitute Specification

A DISPLAY DEVICE**BACKGROUND OF THE INVENTION**

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Field of the Invention

The present invention relates to a display device. In particular, the invention relates to the configuration of an LCD display device.

Current display devices include single driver and x-y driver solutions for driving the LCD. The single driver drives the display in both the x and y directions, whereas the x-y driver has dedicated drivers for each of the x and y directions. Figs. 8(a) and (b) of the accompanying drawings illustrate single and x-y driver LCD displays, respectively.

Generally, a single driver display device is of suitable size and resolution for a hand-held portable electronic device, such as a radiotelephone. An x-y driver configuration, on the other hand, typically enables the provision of a larger display with similar resolution for use in larger portable devices.

An LCD display generally comprises a pair of glass plates which sandwich a layer of liquid crystals. The glass plates have a series of conductive tracks on one side which contact the sandwiched liquid crystals. The conductive tracks are arranged such that, on a pixelated display, any individual pixel may be independently controlled by applying an appropriate electrical signal. On an LCD device having a single driver device, as shown

in Fig. 8a, all the conductive tracks are routed to the single driver. This results in a large area of the glass plates being used solely for routing of the conductive tracks. In particular, three edges of the glass plates are used for routing the conductive tracks. On an LCD device having an X and Y axis 5 driver, as shown in Fig. 8b, the routing of the conductive tracks causes the active area of the LCD device to be asymmetrical, since two adjacent edges of the glass plates are used for routing the conductive tracks. In many devices it is preferable, for aesthetic reasons, to produce symmetrical looking devices. If an LCD with an asymmetrical active area is used to produce a 10 symmetrical looking device, the LCD must be offset within the device. This leads to wastage of space around the LCD, which is highly undesirable. Alternatively, if the LCD is mounted centrally within the device, the active area of the LCD is offset relative to the center of the device.

15

SUMMARY OF THE INVENTION

According to the present invention, there is provided a display device comprising a liquid crystal display (LCD) comprising first and second liquid crystal cells positioned along a first axis of the display device, a first display driver for driving the first liquid crystal cell, a second display driver for driving the second liquid crystal cell, and means for synchronising the drivers.

This configuration of display device reduces the routing required between the drivers and cells compared with that shown in Fig. 8(a), having a single liquid crystal cell of the same size.

Consequently, the resolution is improved for that size of display. Likewise, the size of display is increased for a given resolution. This configuration also has a better contrast ratio over the single driver solution due to the lower multiplexer (MUX) rate. Moreover, the active area to glass
5 ratio is improved, since the number of conductive tracks which need to be routed to each driver is substantially reduced, compared to a single driver arrangement. Subsequently, having a reduced number of conductive tracks further reduces the amount space around the edge of the glass plates used for routing the conductive tracks.

10 The present invention therefore enables a larger active area to be achieved on a LCD display device. Further, if the display drivers are positioned on opposing ends of LCD display device, the LCD has a symmetrical active area. Preferably, the first and second display drivers are positioned at opposed sides of the LCD along the first axis of the display
15 device. This enables the device to have a minimum width/height. For example, when the first axis extends in the direction of the height of the LCD (vertical configuration), the display device has a minimum width for a given size of LCD, whereas when the second axis extends in the direction of the width of the LCD (horizontal configuration), the display device has a minimum
20 height for a given size of LCD.

The latter configuration is particularly useful for employment in radiotelephones and the like. Firstly, the minimum height enables the softkeys (function keys associated with items presented on the display) to be

close to the display. Secondly, it facilitates the design of a phone that uses a slide to obtain the correct spacing between the microphone and earpiece.

In an embodiment of the invention, the LCD is substantially symmetrical about a bisector. Consequently, the liquid crystal cells are substantially aligned in one direction at least and preferably in both directions so that the device appears to be a unitary large display. Moreover, preferably the LCD and drivers are substantially symmetrical. This results in the usable area of the device being substantially symmetrical and no additional width/depth being required for the display to appear symmetrical in a device such as a radiotelephone. Accordingly, a device having such a configuration has a light weight to active area ratio.

Optionally, the display device further comprises a connector for connecting device circuitry to an external element, and an intermediate element for interfacing the display device and the connector.

This configuration of display device, with an integrated driver, results in a reduction in the number of connections required for connection to the portable device, thus improving reliability and reducing the display space required. Moreover, it facilitates assembly and serviceability of the portable device as well as module reusability.

The intermediate element is preferably located substantially behind the LCD device, so as to further reduce the area of the display module. The area of the display may be yet further reduced by the provision of a display driver element comprising a flexible driver support. Such a support may be folded

back from the LCD to contact an intermediate element positioned behind the LCD, for example.

Likewise, the intermediate element may be flexible, thereby enabling bending to contact the driver element (or support) and to bring the connector
5 into contact with the portable device.

The flexible driver support and/or flexible intermediate element may be an flexible printed circuit (FPC) foil, thereby being lightweight and durable.

The intermediate element preferably comprises LCD power control circuitry. This leads to a further reduction in the number of connections
10 required to be made to the portable device, and display space required in the portable device.

Combining an LCD device according to the present invention with an intermediate element provides a self-contained LCD display module. Such a self-contained LCD display module is compact in size, has a large active area
15 and, advantageously, is connectable to an external device or circuit board using a small and reliable connector. This improves the ease and speed of assembly, and reduces the risk of bad connections being made between the display module and a circuit board.

BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the present invention will now be described, by way of example, with reference to the accompanying drawings of which:

Fig. 1 is a block diagram of a display device according to an embodiment of the present invention;

Fig. 2 is an exploded view of a display module according to an embodiment of the present invention;

5 Fig. 3a is a perspective view from the front and rear of the display module of Fig. 2;

Fig. 3b shows various views of the display module of Fig. 2;

Fig. 4a is a perspective view from the front and rear of the LCD device interconnect;

10 Fig. 4b shows various views of the LCD device interconnect;

Fig. 5a illustrates the LCD device according to an embodiment of the present invention;

Fig. 5b illustrates a tab of the LCD device of Fig. 5a in more detail;

15 Figs. 6a and 6b respectively illustrate horizontal and vertical configurations of the LCD device of different embodiments of the present invention;

Fig. 7 illustrates a portable device comprising a display device of the present invention; and

20 Figs. 8a and 8b illustrate conventional display devices, Fig. 8a illustrating a device with a single display driver and Fig. 8b illustrating a device with an x-y driver.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Fig. 1 is a block diagram of a display device according to an embodiment of the present invention. The display device 10 comprises an LCD panel 11, two display drivers 14, 15 and an FPC unit 16. The LCD panel 11 is a "split" display. That is, it consists of two LCDs 12,13 made up of individual cells sandwiched between common glass plates. The glass plates have a conductive coating, as is typical in LCD devices. The LCD 12 is driven by one of the display drivers, namely master display driver 14 and the LCD 13 is driven by the other display driver, slave driver 15. The master and slave drivers 14, 15 are synchronised and the two cells are abutted so that the two LCDs 12, 13 look like a single large display. The FPC unit 16 couples the master and slave display drivers and interfaces with external circuitry to obtain the necessary control and data signals and the like. The FPC unit may comprise the power supply control circuitry as will be explained further below with reference to Figs. 2, 4a and 4b.

In this embodiment, serial interface signals (such as serial clock period (SCL), serial interface (SI), data/command indicator (AO), master and slave chip select (master XCS, slave XCS) and reset timing signals) are received by the FPC unit 16 as the serial interface for the display device 10. These signals are forwarded to the display drivers 14, 15. The FPC device also receives the display device power supply (VDD, VSS). The drivers, in turn, output liquid crystal drive signals to drive the respective LCDs 12, 13.

In this example, the display drivers 14, 15 are Seiko Epson 1565 series dot matrix LCD drivers. These drivers have two main kinds of liquid crystal drive pins, SEG pins which are liquid crystal segment drive outputs and COM pins which are common drive outputs. Synchronization of these devices when used in a master/slave configuration is handled internally by the driver devices.

As can be seen, in this embodiment the master and slave drivers are positioned on each side of the LCD panel 11. In this horizontal configuration, the routing of common drive outputs in the x-direction is reduced when compared, for example, with a single driver device such as that shown in Fig. 10 8a. Consequently, a high resolution can be attained for large displays. In this case, the LCD panel 11 may have a pixel matrix of 111 x 106, pixel size of 0.19 x 0.22 mm and pixel pitch of 0.22 x 0.24 mm. Also, a reduced display height is also possible when compared, for example, with an x-y driver device 15 of equivalent LCD panel size and resolution, such as that shown in Fig. 8b. Furthermore, the device is substantially symmetrical, thus avoiding the need to compensate for any asymmetry when used in a device such as a portable device, as is the case with x-y driver devices. This, in turn, results in weight and volume savings.

20 As will be appreciated, Fig. 1 is merely a block diagram, and the circuitry can be implemented in a number of ways. Two alternative configurations are illustrated in Fig. 6.

Fig. 2 is an exploded view of a display module 20 according to an embodiment of the present invention. The display module 20 comprises a liquid crystal display screen or panel 21, a lightguide 22, a reflector 23, a plastics support frame 24, two LCD tabs 25 and an FPC foil 26. Optionally, 5 the module may also comprise a diffuser between the panel 21 and the lightguide 22. More detailed views of these components can be seen in Figs. 3 to 5. The panel 21 is a split screen as in the Fig. 1 embodiment, and likewise has two display drivers. These drivers are located on a respective tab 25, and are referenced 251 in Fig. 2. The tabs 25 also each comprise a 10 connector 252 comprising the driver pins etc. which connect to the LCD panel 21, and a connector 253 comprising pins for connecting to the serial interface and for coupling the two drivers 251. The driver connector 252 comprises of the order of 182 pins, and the FPC foil connector 23 comprises of the order of 28 pins. The FPC foil comprises power control circuitry 261 and a board to 15 board connector 262. This board to board connector 262 is a 10 contact connector, of which 9 contacts are used as the serial interface to the display. This connector may plug into a corresponding connector on a PCB of the device in which the display module is to be used.

The number of contacts required to the PCB of the device is minimal 20 due in part to the fact that the drivers are positioned on the tabs 25 of the module 20, (as opposed to the conventional position of on a PCB of the device), and in part due to the fact that the power control circuitry 261 is positioned on the FPC foil 26 of the module. (For example, this module uses

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only 9 external contacts, compared with in excess of 150 for a conventional single driver device). On an assembly line, the reduction in the number of contacts required provides significant advantages, since smaller connectors are quicker to assemble, cheaper, smaller, lighter and more reliable than 5 connectors having a large number of contacts.

These components are assembled to form a module as shown in Fig. 3a. The tabs 25 are fixedly attached to the display panel 21 to form an LCD tab assembly, as is illustrated in Fig. 5a. This attachment may, for instance, be by bonding. The support frame 24 is designed with a recess 241 on its 10 front face for receiving the reflector 23, lightguide 22, diffuser (if desired), and display panel 21. It also comprises a number of notches 242 that correspond to respective tabs 221, 231 on the lightguide 22 and reflector 23 for location purposes.

Once the reflector 23 and lightguide 22 are located within the recess of 15 the support frame, the LCD tab assembly is coupled to the support frame 24. In this embodiment, the support frame 24 comprises a flexible lug 243 on each corner for providing a push fit connection of the LCD panel to the support frame 24.

Subsequently, the FPC foil 26 is positioned on the rear of the support 20 frame 24. The rear face of the support frame 24 is recessed to a depth slightly greater than the joint thickness of the tabs 25 and FPC foil 26. It also has orifices 246 for receiving the drivers 251 and orifices 247 for receiving the power control circuitry etc. Four protrusions 245 on the rear of the

support frame serve to locate the main body of the FPC foil 26 by extending into corresponding holes 264 on the foil. The protrusions and holes are arranged so that the connectors 263 of the FPC foil 26 lie over the apertures 246 of the support frame. This assists in the connection of these connectors

5 263 with those 253 of the tabs 25, as is explained below. A neck 265 of the
FPC foil is passed from the rear to the front of the support frame 24 so as to
position the connector 262 in front of a connector support 248 portion of the
support frame 24. The neck 265 is passed through a cable strap of the
connector support 248, which keeps the neck 265 near the side of the
10 connector support. The support 248 also comprises connector support
flexible lugs 249 for providing a push fit connection of the connector 262 to
the connector support 248. The connector 262 can then be pushed into the
connector support to make a push fit connection.

The next assembly step is to connect the connectors 253 of the tabs
15 25 to corresponding connectors 263 of the FPC foil 26. The tabs 25 have
folds 254 corresponding to the side edges of the frame, so that they may be
wrapped tightly around the support frame 24. They also comprise holes 263
that correspond to the protrusions 245 on the rear of the support frame so as
to locate the tab connectors 253 over those 263 of the FPC foil 26. As
20 mentioned above, the connectors are located over the apertures 246 to assist
in connection of the connectors. In this embodiment, prior to locating the
tabs, a silicon rubber insulator is positioned in the apertures 246 behind the
FPC foil connectors 263. The tabs are then located and the FPC foil and tab

connectors 253, 263 are heat bonded together (by heating and applying pressure). The insulator is then removed from the module 20. Alternatively, of course, the insulator could be inserted prior to location of the FPC foil or after location of both the FPC foil 26 and the tabs 25.

5 Fig. 3b shows different views of the display module of Fig. 2, namely, front, rear, top, bottom and left side views. It also illustrates a pixel array. As mentioned above, in this embodiment, the dimensions shown may have a pixel size (a x d) of 0.19 x 0.22 mm and pixel pitch (b x e) of 0.22 x 0.24 mm. Consequently, in this case there is a horizontal pixel gap c of 0.3 mm and a
10 vertical pixel gap f of 0.2 mm. The LCD cells can be abutted such that only a 0.3mm gap is apparent where they abut which is not noticeable by the human eye.
15

Figs. 4a and 4b illustrate the FPC foil 26 in more detail. The connectors 263, components and tracking 261 may be applied to the foil using any of the known techniques.

Fig. 5a shows front, left side and two bottom views of the LCD tab assembly comprising the tabs 25 and the display panel 21. One bottom view shows the assembly flat, and the other with the tabs folded along the folds 254. Fig. 5b shows the tabs 25 in more detail. Preferably, the tabs 25 are made of FPC foil and again the connectors, drivers and tracking are applied to the foil using any of the known techniques.

Fig. 6 illustrates two different configurations of a display device with a "split screen", Fig. 6a showing a display module 61 with a horizontal

configuration, and Fig. 6b showing a display module 69 with a vertical configuration. Each display module comprises an LCD panel 62 consisting of two LCDs 65, 66, and two display drivers 67, 68. The LCD 65 is driven by display driver 61, and the LCD 66 is driven by display driver 68. The drivers 5 67, 68 are synchronized and the cells of LCDs 65, 66 are abutted so that the two LCDs look like a single large display. As in the Fig. 2 embodiment, the drivers are on tabs 63, 64 and fold under the module to reduce the modules area. The tabs and or a separate element comprise the driver coupling and module interface. Both configurations enable the provision of a small 10 compact module with minimum area and weight to display content. The area of the module is compact and the glass area to active area ratio is excellent. The horizontal configuration provides a minimum product height, whereas the vertical configuration provides a minimum product width.

A radiotelephone 70 comprising a display device 71 of the invention is 15 illustrated in Fig. 7. This radiotelephone has all the usual components of a radiotelephone, including an earpiece 74 and microphone 75. In this embodiment, the phone has a slide to extend the gap between the earpiece 74 and microphone 75 to that between a user's ear and mouth when the phone is to be used for conversation. This radiotelephone further comprises 20 function keys 72. These keys are softkeys, that is, their function alters depending upon the item presented on the display 71. Preferably, the display device 71 in this radiotelephone 70 has the horizontal configuration of Fig. 6b as its minimum height enables the softkeys (function keys associated with

items presented on the display) to be positioned close to the display. Secondly, it facilitates the design of an well proportioned slide phone.

The present invention may be embodied in other specific forms without departing from its essential attributes. Accordingly reference should be made
5 to the appended claims and other general statement's herein rather than to the foregoing specific description as indicating the scope of invention.

Furthermore, each feature disclosed in this specification (which term includes the claims) and/or shown in the drawings may be incorporated in the invention independently of other disclosed and/or illustrated features. In this
10 regard, the invention includes any novel features or combination of features disclosed herein either explicitly or any generalisation thereof irrespective of whether or not it relates to the claimed invention or mitigates any or all of the problems addressed.

15 I claim:

Claims

1. A display device comprising:
 - a liquid crystal display (LCD) comprising first and second liquid crystal cells positioned along a first axis of the display device;
 - a first display driver for driving the first liquid crystal cell in a first and second direction;
 - a second display driver for driving the second liquid crystal cell in a first and second direction; and means for synchronising the drivers and wherein the first and second display drivers are positioned at opposed sides of the LCD.
2. A display device as claimed in Claim 1, wherein the first and second display drivers are positioned at opposed sides of the LCD along the first axis of the display device.
3. A display device as claimed in Claim 1, wherein the first axis extends in the direction of the height of the LCD.
4. A display device as claimed in Claim 1, wherein the first axis extends in the direction of the width of the LCD.

5. A display device as claimed in claim 1, wherein the LCD is substantially symmetrical about a bisector.
6. A display device as claimed in claim 1, which is substantially symmetrical about a bisector.
7. A display device as claimed in Claim 5, wherein the bisector is the first axis.
8. A display device as claimed in Claim 5, wherein the bisector is a second axis perpendicular to the first.
9. A display arrangement comprising a display device as claimed in claim 1, comprising a connector for connecting display device circuitry to an external element, and an intermediate element for interfacing the display device and the connector.
10. A display arrangement as claimed in claim 9, wherein the intermediate element is located substantially behind the LCD.
11. A display arrangement as claimed in claim 9, wherein the intermediate element interconnects the first and second drivers for synchronisation.

12. A display arrangement as claimed in claim 9, wherein the intermediate element is flexible.
13. A display arrangement as claimed in claim 12, wherein the intermediate element is a flexible printed circuit (FPC) foil.
14. A display arrangement as claimed in claim 9, wherein the intermediate display element comprises display device power control circuitry.
15. A display arrangement as claimed in claim 9, wherein the display device further comprises first and second flexible driver supports for supporting the respective first and second drivers.
16. A display arrangement as claimed in claim 15, wherein the flexible driver supports are FPC foils.
17. A display arrangement as claimed in claim 15, wherein the flexible driver supports flex to contact the LCD and the intermediate element.
18. A display module comprising an arrangement as claimed in claim 1.
19. A portable device comprising a display device as claimed in claim 1.

20. A radio communications device comprising a display device as claimed in any of claims 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or a display module as claimed in claim 18.
21. A radio telephone comprising a display device as claimed in any of claims 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or a display module as claimed in claim 18.
22. A display device substantially as hereinbefore described with reference to any one, or any combination of Figs. 1 to 7 of the accompanying drawings.
23. A portable device substantially as hereinbefore described with reference to Fig. 8 of the accompanying drawings, with or without reference to any one or any combination of Figs. 1 to 7.
24. A display arrangement substantially as hereinbefore described with reference to any one, or any combination of Figs. 1 to 7 of the accompanying drawings.
25. A display module substantially as hereinbefore described with reference to any one, or any combination of Figs. 1 to 7 of the accompanying drawings.

26. A radio communications device comprising a display device as claimed in claim 22, a display arrangement as claimed in claim 24, or a display module as claimed in claim 25.

Abstract

A DISPLAY DEVICE

A display device is disclosed which comprises a liquid crystal display
5 (LCD) having first and second liquid crystal cells positioned along a first axis
of the display device. The display device further comprises a first display
driver for driving the first liquid crystal cell, a second display driver for driving
the second liquid crystal cell, and means for synchronizing the drivers.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
21 December 2000 (21.12.2000)

PCT

(10) International Publication Number
WO 00/77560 A2

(51) International Patent Classification⁷:

G02F

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GU14 ONG (GB).

(21) International Application Number: PCT/GB00/02252

(22) International Filing Date: 9 June 2000 (09.06.2000)

(81) Designated States (*national*): AE, AG, AL, AM, AT, AT
(utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH,

(25) Filing Language: English

CN, CR, CU, CZ, CZ (utility model), DE, DE (utility

(26) Publication Language: English

model), DK, DK (utility model), DM, DZ, EE, EE (utility

(30) Priority Data:
9913538.6 10 June 1999 (10.06.1999) GB

model), ES, FI, FI (utility model), GB, GD, GE, GH, GM,

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HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KR (utility

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model), KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG,

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MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE,

SG, SI, SK, SK (utility model), SL, TJ, TM, TR, TT, TZ,

UA, UG, US, UZ, VN, YU, ZA, ZW.

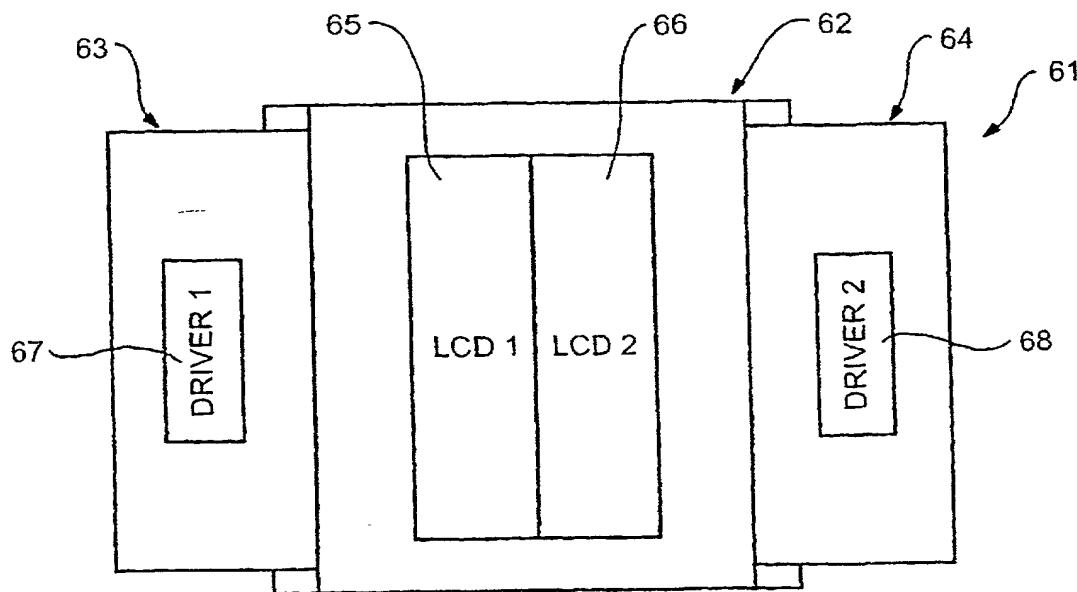
(84) Designated States (*regional*): ARIPO patent (GH, GM,

KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian
patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European
patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,

IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG,
CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: A DISPLAY DEVICE



WO 00/77560 A2

(57) Abstract: A display device (61) is disclosed which comprises a liquid crystal display (LCD) having first and second liquid crystal cells (65, 66) positioned along a first axis of the display device (61). The display device further comprises a first display driver (67) for driving the first liquid crystal cell (65), a second display driver (68) for driving the second liquid crystal cell (66), and means for synchronising the drivers (67, 68).



Published:

— *Without international search report and to be republished upon receipt of that report.*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

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A display deviceBACKGROUND OF THE INVENTION
Field of the Invention

The present invention relates to a display device. In particular, the invention relates to the configuration of an LCD display device.

Description of the Prior Art

Current display devices include single driver and x-y driver solutions for driving the LCD. The single driver drives the display in both the x and y directions, whereas the x-y driver has dedicated drivers for each of the x and y directions. Figures 8(a) and (b) of the accompanying drawings illustrate single and x-y driver LCD displays respectively.

Generally, a single driver display device is of suitable size and resolution for a hand-held portable electronic device, such as a radiotelephone. An x-y driver configuration, on the other hand, typically enables the provision of a larger display with similar resolution for use in larger portable devices.

An LCD display generally comprises a pair of glass plates which sandwich a layer of liquid crystals. The glass plates have a series of conductive tracks on one side which contact the sandwiched liquid crystals. The conductive tracks are arranged such that, on a pixelated display, any individual pixel may be independently controlled by applying an appropriate electrical signal. On an LCD device having a single driver device, as shown in Figure 8a, all the conductive tracks are routed to the single driver. This results in a large area of the glass plates being used solely for routing of the conductive tracks. In particular, three edges of the glass plates are used for routing the conductive tracks. On an LCD device having an X and Y axis driver, as shown in Figure 8b, the routing of the conductive tracks causes the active area of the LCD device to be asymmetrical, since two adjacent edges of the glass plates are used for routing the conductive tracks. In many devices it is preferable, for

aesthetic reasons, to produce symmetrical looking devices. If an LCD with an asymmetrical active area is used to produce a symmetrical looking device, the LCD must be offset within the device. This leads to wastage of space around the LCD, which is highly undesirable. Alternatively, if the LCD is mounted centrally within the device, the active area of the LCD is offset relative to the ~~or~~ centre of the device.

SUMMARY OF THE INVENTION

According to the present invention, there is provided a display device comprising a liquid crystal display (LCD) comprising first and second liquid crystal cells positioned along a first axis of the display device, a first display driver for driving the first liquid crystal cell, a second display driver for driving the second liquid crystal cell, and means for synchronising the drivers.

This configuration of display device reduces the routing required between the drivers and cells compared with that shown in Figure 8(a), having a single liquid crystal cell of the same size.

Consequently, the resolution is improved for that size of display. Likewise, the size of display is increased for a given resolution. This configuration also has a better contrast ratio over the single driver solution due to the lower multiplexer (MUX) rate. Moreover, the active area to glass ratio is improved, since the number of conductive tracks which need to be routed to each driver is substantially reduced, compared to a single driver arrangement. Subsequently, having a reduced number of conductive tracks further reduces the amount space around the edge of the glass plates used for routing the conductive tracks.

The present invention therefore enables a larger active area to be achieved on a LCD display device. Further, if the display drivers are positioned on opposing ends of LCD display device, the LCD has a symmetrical active

area. Preferably, the first and second display drivers are positioned at opposed sides of the LCD along the first axis of the display device. This enables the device to have a minimum width/height. For example, when the first axis extends in the direction of the height of the LCD (vertical configuration), the display device has a minimum width for a given size of LCD, whereas when the second axis extends in the direction of the width of the LCD (horizontal configuration), the display device has a minimum height for a given size of LCD.

The latter configuration is particularly useful for employment in radiotelephones and the like. Firstly, the minimum height enables the softkeys (function keys associated with items presented on the display) to be close to the display. Secondly, it facilitates the design of a phone that uses a slide to obtain the correct spacing between the microphone and earpiece.

In an embodiment of the invention, the LCD is substantially symmetrical about a bisector. Consequently, the liquid crystal cells are substantially aligned in one direction at least and preferably in both directions so that the device appears to be a unitary large display. Moreover, preferably the LCD and drivers are substantially symmetrical. This results in the usable area of the device being substantially symmetrical and no additional width/depth being required for the display to appear symmetrical in a device such as a radiotelephone. Accordingly, a device having such a configuration has a light weight to active area ratio.

Optionally, the display device further comprises a connector for connecting device circuitry to an external element, and an intermediate element for interfacing the display device and the connector.

This configuration of display device, with an integrated driver, results in a reduction in the number of connections required for connection to the portable device, thus improving reliability and reducing the display space required. Moreover, it facilitates assembly and serviceability of the portable device as well as module reusability.

The intermediate element is preferably located substantially behind the LCD device, so as to further reduce the area of the display module. The area of the display may be yet further reduced by the provision of a display driver element comprising a flexible driver support. Such a support may be folded back from the LCD to contact an intermediate element positioned behind the LCD, for example.

Likewise, the intermediate element may be flexible, thereby enabling bending to contact the driver element (or support) and to bring the connector into contact with the portable device.

The flexible driver support and/or flexible intermediate element may be an flexible printed circuit (FPC) foil, thereby being lightweight and durable.

The intermediate element preferably comprises LCD power control circuitry. This leads to a further reduction in the number of connections required to be made to the portable device, and display space required in the portable device.

Combining an LCD device according to the present invention with an intermediate element provides a self-contained LCD display module. Such a self-contained LCD display module is compact in size, has a large active area and, advantageously, is connectable to an external device or circuit board using a small and reliable connector. This improves the ease and speed of

assembly, and reduces the risk of bad connections being made between the display module and a circuit board.

BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the present invention will now be described, by way of example, with reference to the accompanying drawings of which:

Figure 1 is a block diagram of a display device according to an embodiment of the present invention;

Figure 2 is an exploded view of a display module according to an embodiment of the present invention;

Figure 3a is a perspective view from the front and rear of the display module of **Figure 2**;

Figure 3b shows various views of the display module of **Figure 2**;

Figure 4a is a perspective view from the front and rear of the LCD device interconnect;

Figure 4b shows various views of the LCD device interconnect;

Figure 5a illustrates the LCD device according to an embodiment of the present invention;

Figure 5b illustrates a tab of the LCD device of **Figure 5a** in more detail;

Figures 6a and **6b** respectively illustrate horizontal and vertical configurations of the LCD device of different embodiments of the present invention;

Figure 7 illustrates a portable device comprising a display device of the present invention; and

Figures 8a and 8b illustrate conventional display devices, Figure 8a illustrating a device with a single display driver and Figure 8b illustrating a device with an x-y driver.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Figure 1 is a block diagram of a display device according to an embodiment of the present invention. The display device 10 comprises an LCD panel 11, two display drivers 14, 15 and an FPC unit 16. The LCD panel 11 is a "split" display. That is, it consists of two LCDs 12,13 made up of individual cells sandwiched between common glass plates. The glass plates have a conductive coating, as is typical in LCD devices. The LCD 12 is driven by one of the display drivers, namely master display driver 14 and the LCD 13 is driven by the other display driver, slave driver 15. The master and slave drivers 14, 15 are synchronised and the two cells are abutted so that the two LCDs 12, 13 look like a single large display. The FPC unit 16 couples the master and slave display drivers and interfaces with external circuitry to obtain the necessary control and data signals and the like. The FPC unit may comprise the power supply control circuitry as will be explained further below with reference to Figures 2, 4a and 4b.

In this embodiment, serial interface signals (such as serial clock period (SCL), serial interface (SI), data/command indicator (AO), master and slave chip select (master XCS, slave XCS) and reset timing signals) are received by the FPC unit 16 as the serial interface for the display device 10. These signals are forwarded to the display drivers 14, 15. The FPC device also receives the display device power supply (VDD, VSS). The drivers, in turn, output liquid crystal drive signals to drive the respective LCDs 12, 13.

In this example, the display drivers 14, 15 are Seiko Epson 1565 series dot matrix LCD drivers. These drivers have two main kinds of liquid crystal drive pins, SEG pins which are liquid crystal segment drive outputs and COM pins which are common drive outputs. Synchronization of these devices when used in a master/slave configuration is handled internally by the driver devices.

As can be seen, in this embodiment the master and slave drivers are positioned on each side of the LCD panel 11. In this horizontal configuration, the routing of common drive outputs in the x-direction is reduced when compared, for example, with a single driver device such as that shown in Figure 8a. Consequently, a high resolution can be attained for large displays. In this case, the LCD panel 11 may have a pixel matrix of 111 x 106, pixel size of 0.19 x 0.22 mm and pixel pitch of 0.22 x 0.24 mm. Also, a reduced display height is also possible when compared, for example, with an x-y driver device of equivalent LCD panel size and resolution, such as that shown in Figure 8b. Furthermore, the device is substantially symmetrical, thus avoiding the need to compensate for any asymmetry when used in a device such as a portable device, as is the case with x-y driver devices. This, in turn, results in weight and volume savings.

As will be appreciated, Figure 1 is merely a block diagram, and the circuitry can be implemented in a number of ways. Two alternative configurations are illustrated in Figure 6.

Figure 2 is an exploded view of a display module 20 according to an embodiment of the present invention. The display module 20 comprises a liquid crystal display screen or panel 21, a lightguide 22, a reflector 23, a plastics support frame 24, two LCD tabs 25 and an FPC foil 26. Optionally, the module may also comprise a diffuser between the panel 21 and the

lightguide 22. More detailed views of these components can be seen in Figures 3 to 5. The panel 21 is a split screen as in the Figure 1 embodiment, and likewise has two display drivers. These drivers are located on a respective tab 25, and are referenced 251 in Figure 2. The tabs 25 also each comprise a connector 252 comprising the driver pins etc. which connect to the LCD panel 21, and a connector 253 comprising pins for connecting to the serial interface and for coupling the two drivers 251. The driver connector 252 comprises of the order of 182 pins, and the FPC foil connector 23 comprises of the order of 28 pins. The FPC foil comprises power control circuitry 261 and a board to board connector 262. This board to board connector 262 is a 10 contact connector, of which 9 contacts are used as the serial interface to the display. This connector may plug into a corresponding connector on a PCB of the device in which the display module is to be used.

The number of contacts required to the PCB of the device is minimal due in part to the fact that the drivers are positioned on the tabs 25 of the module 20, (as opposed to the conventional position of on a PCB of the device), and in part due to the fact that the power control circuitry 261 is positioned on the FPC foil 26 of the module. (For example, this module uses only 9 external contacts, compared with in excess of 150 for a conventional single driver device). On an assembly line, the reduction in the number of contacts required provides significant advantages, since smaller connectors are quicker to assemble, cheaper, smaller, lighter and more reliable than connectors having a large number of contacts.

These components are assembled to form a module as shown in Figure 3a. The tabs 25 are fixedly attached to the display panel 21 to form an LCD tab assembly, as is illustrated in Figure 5a. This attachment may, for instance, be by bonding. The support frame 24 is designed with a recess 241 on its front face for receiving the reflector 23, lightguide 22, diffuser (if desired), and

display panel 21. It also comprises a number of notches 242 that correspond to respective tabs 221, 231 on the lightguide 22 and reflector 23 for location purposes.

Once the reflector 23 and lightguide 22 are located within the recess of the support frame, the LCD tab assembly is coupled to the support frame 24. In this embodiment, the support frame 24 comprises a flexible lug 243 on each corner for providing a push fit connection of the LCD panel to the support frame 24.

Subsequently, the FPC foil 26 is positioned on the rear of the support frame 24. The rear face of the support frame 24 is recessed to a depth slightly greater than the joint thickness of the tabs 25 and FPC foil 26. It also has orifices 246 for receiving the drivers 251 and orifices 247 for receiving the power control circuitry etc. Four protrusions 245 on the rear of the support frame serve to locate the main body of the FPC foil 26 by extending into corresponding holes 264 on the foil. The protrusions and holes are arranged so that the connectors 263 of the FPC foil 26 lie over the apertures 246 of the support frame. This assists in the connection of these connectors 263 with those 253 of the tabs 25, as is explained below. A neck 265 of the FPC foil is passed from the rear to the front of the support frame 24 so as to position the connector 262 in front of a connector support 248 portion of the support frame 24. The neck 265 is passed through a cable strap of the connector support 248, which keeps the neck 265 near the side of the connector support. The support 248 also comprises connector support flexible lugs 249 for providing a push fit connection of the connector 262 to the connector support 248. The connector 262 can then be pushed into the connector support to make a push fit connection.

The next assembly step is to connect the connectors 253 of the tabs 25 to corresponding connectors 263 of the FPC foil 26. The tabs 25 have folds 254 corresponding to the side edges of the frame, so that they may be wrapped tightly around the support frame 24. They also comprise holes 263 that correspond to the protrusions 245 on the rear of the support frame so as to locate the tab connectors 253 over those 263 of the FPC foil 26. As mentioned above, the connectors are located over the apertures 246 to assist in connection of the connectors. In this embodiment, prior to locating the tabs, a silicon rubber insulator is positioned in the apertures 246 behind the FPC foil connectors 263. The tabs are then located and the FPC foil and tab connectors 253, 263 are heat bonded together (by heating and applying pressure). The insulator is then removed from the module 20. Alternatively, of course, the insulator could be inserted prior to location of the FPC foil or after location of both the FPC foil 26 and the tabs 25.

Figure 3b shows different views of the display module of Figure 2, namely, front, rear, top, bottom and left side views. It also illustrates a pixel array. As mentioned above, in this embodiment, the dimensions shown may have a pixel size ($a \times d$) of 0.19×0.22 mm and pixel pitch ($b \times e$) of 0.22×0.24 mm. Consequently, in this case there is a horizontal pixel gap c of 0.3 mm and a vertical pixel gap f of 0.2 mm. The LCD cells can be abutted such that only a 0.3mm gap is apparent where they abut which is not noticeable by the human eye.

Figures 4a and 4b illustrate the FPC foil 26 in more detail. The connectors 263, components and tracking 261 may be applied to the foil using any of the known techniques.

Figure 5a shows front, left side and two bottom views of the LCD tab assembly comprising the tabs 25 and the display panel 21. One bottom view

shows the assembly flat, and the other with the tabs folded along the folds 254. Figure 5b shows the tabs 25 in more detail. Preferably, the tabs 25 are made of FPC foil and again the connectors, drivers and tracking are applied to the foil using any of the known techniques.

Figure 6 illustrates two different configurations of a display device with a "split screen", Figure 6a showing a display module 61 with a horizontal configuration, and Figure 6b showing a display module 69 with a vertical configuration. Each display module comprises an LCD panel 62 consisting of two LCDs 65, 66, and two display drivers 67, 68. The LCD 65 is driven by display driver 61, and the LCD 66 is driven by display driver 68. The drivers 67, 68 are synchronised and the cells of LCDs 65, 66 are abutted so that the two LCDs look like a single large display. As in the figure 2 embodiment, the drivers are on tabs 63, 64 and fold under the module to reduce the modules area. The tabs and or a separate element comprise the driver coupling and module interface. Both configurations enable the provision of a small compact module with minimum area and weight to display content. The area of the module is compact and the glass area to active area ratio is excellent. The horizontal configuration provides a minimum product height, whereas the vertical configuration provides a minimum product width.

A radiotelephone 70 comprising a display device 71 of the invention is illustrated in Figure 7. This radiotelephone has all the usual components of a radiotelephone, including an earpiece 74 and microphone 75. In this embodiment, the phone has a slide to extend the gap between the earpiece 74 and microphone 75 to that between a user's ear and mouth when the phone is to be used for conversation. This radiotelephone further comprises function keys 72. These keys are softkeys, that is, their function alters depending upon the item presented on the display 71. Preferably, the display device 71 in this radiotelephone 70 has the horizontal configuration of Figure .

6b as its minimum height enables the softkeys (function keys associated with items presented on the display) to be positioned close to the display. Secondly, it facilitates the design of an well proportioned slide phone.

The present invention may be embodied in other specific forms without departing from its essential attributes. Accordingly reference should be made to the appended claims and other general statement's herein rather than to the foregoing specific description as indicating the scope of invention.

Furthermore, each feature disclosed in this specification (which term includes the claims) and/or shown in the drawings may be incorporated in the invention independently of other disclosed and/or illustrated features. In this regard, the invention includes any novel features or combination of features disclosed herein either explicitly or any generalisation thereof irrespective of whether or not it relates to the claimed invention or mitigates any or all of the problems addressed.

[The appended abstract as filed herewith is included in the specification by reference.]

D claim:

Claims

1. A display device comprising:
a liquid crystal display (LCD) comprising first and second liquid crystal cells positioned along a first axis of the display device;
a first display driver for driving the first liquid crystal cell; *in a first and a second direction*
a second display driver for driving the second liquid crystal cell; and
means for synchronising the drivers. *and wherein*
the first and second display drivers are positioned at opposed sides of the LCD *in a first and a second direction*
2. A display device as claimed in Claim 1, wherein the first and second display drivers are positioned at opposed sides of the LCD along the first axis of the display device.
3. A display device as claimed in Claim 1 *or 2,* wherein the first axis extends in the direction of the height of the LCD.
4. A display device as claimed in Claim 1 *or 2,* wherein the ~~second~~ axis extends in the direction of the width of the LCD.
5. A display device as claimed in *any preceding* claim ¹, wherein the LCD is substantially symmetrical about a bisector.
6. A display device as claimed in *any preceding* claim ², which is substantially symmetrical about a bisector.
7. A display device as claimed in Claim 5 *or 6,* wherein the bisector is the first axis.
8. A display device as claimed in Claim 5 *or 6,* wherein the bisector is a second axis perpendicular to the first.

9. A display arrangement comprising a display device as claimed in any preceding claim, further comprising a connector for connecting display device circuitry to an external element, and an intermediate element for interfacing the display device and the connector.

10. A display arrangement as claimed in claim 9, wherein the intermediate element is located substantially behind the LCD.

11. A display arrangement as claimed in claim 9 or 10, wherein the intermediate element interconnects the first and second drivers for synchronisation.

12. A display arrangement as claimed in any of claims 9 to 11, wherein the intermediate element is flexible.

13. A display arrangement as claimed in claim 12, wherein the intermediate element is a flexible printed circuit (FPC) foil.

14. A display arrangement as claimed in any of claims 6 9 to 13, wherein the intermediate display element comprises display device power control circuitry.

15. A display arrangement as claimed in any preceding claim, 9, wherein the display device further comprises first and second flexible driver supports for supporting the respective first and second drivers.

16. A display arrangement as claimed in claim 15, wherein the flexible driver supports are FPC foils.

17. A display arrangement as claimed in claim 15 ~~or 16~~, wherein the flexible driver supports flex to contact the LCD and the intermediate element.
18. A display module comprising an arrangement as claimed in ~~any preceding~~ claim 1.
19. A portable device comprising a display device as claimed in ~~any~~ of claims 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or a display module as claimed in claim 18.
20. *Novel* A radio communications device comprising a display device as claimed in any of claims 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or a display module as claimed in claim 18.
21. *Novel* A radio telephone comprising a display device as claimed in any of claims 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or a display module as claimed in claim 18.
22. *Novel* A display device substantially as hereinbefore described with reference to any one, or any combination of Figures 1 to 7 of the accompanying drawings.
23. *Novel* A portable device substantially as hereinbefore described with reference to Figure 8 of the accompanying drawings, with or without reference to any one or any combination of Figures 1 to 7.
24. *Novel* A display arrangement substantially as hereinbefore described with reference to any one, or any combination of Figures 1 to 7 of the accompanying drawings.

25. A display module substantially as hereinbefore described with reference to any one, or any combination of Figures 1 to 7 of the accompanying drawings.

26. A radio communications device comprising a display device as claimed in claim 22, a display arrangement as claimed in claim 24, or a display module as claimed in claim 25.

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A display device

The present invention relates to a display device. In particular, the invention relates to the configuration of an LCD display device.

Current display devices include single driver and x-y driver solutions for driving the LCD. The single driver drives the display in both the x and y directions, whereas the x-y driver has dedicated drivers for each of the x and y directions. Figures 8(a) and (b) of the accompanying drawings illustrate single and x-y driver LCD displays respectively.

Generally, a single driver display device is of suitable size and resolution for a hand-held portable electronic device, such as a radiotelephone. An x-y driver configuration, on the other hand, typically enables the provision of a larger display with similar resolution for use in larger portable devices.

An LCD display generally comprises a pair of glass plates which sandwich a layer of liquid crystals. The glass plates have a series of conductive tracks on one side which contact the sandwiched liquid crystals. The conductive tracks are arranged such that, on a pixelated display, any individual pixel may be independently controlled by applying an appropriate electrical signal. On an LCD device having a single driver device, as shown in Figure 8a, all the conductive track are routed to the single driver. This results in a large area of the glass plates being used solely for routing of the conductive tracks. In particular, three edges of the glass plates are used for routing the conductive tracks. On an LCD device having an X and Y axis driver, as shown in Figure 8b, the routing of the conductive tracks causes the active area of the LCD device to be asymmetrical, since two adjacent edges of the glass plates are used for routing the conductive tracks. In many devices it is preferable, for

aesthetic reasons, to produce symmetrical looking devices. If an LCD with an asymmetrical active area is used to produce a symmetrical looking device, the LCD must be offset within the device. This leads to wastage of space around the LCD, which is highly undesirable. Alternatively, if the LCD is mounted centrally within the device, the active area of the LCD is offset relative to the centre of the device.

According to the present invention, there is provided a display device comprising a liquid crystal display (LCD) comprising first and second liquid crystal cells positioned along a first axis of the display device, a first display driver for driving the first liquid crystal cell, a second display driver for driving the second liquid crystal cell, and means for synchronising the drivers.

This configuration of display device reduces the routing required between the drivers and cells compared with that shown in Figure 8(a), having a single liquid crystal cell of the same size.

Consequently, the resolution is improved for that size of display. Likewise, the size of display is increased for a given resolution. This configuration also has a better contrast ratio over the single driver solution due to the lower multiplexer (MUX) rate. Moreover, the active area to glass ratio is improved, since the number of conductive tracks which need to be routed to each driver is substantially reduced, compared to a single driver arrangement. Subsequently, having a reduced number of conductive tracks further reduces the amount space around the edge of the glass plates used for routing the conductive tracks.

The present invention therefore enables a larger active area to be achieved on a LCD display device. Further, if the display drivers are positioned on opposing ends of LCD display device, the LCD has a symmetrical active

area. Preferably, the first and second display drivers are positioned at opposed sides of the LCD along the first axis of the display device. This enables the device to have a minimum width/height. For example, when the first axis extends in the direction of the height of the LCD (vertical configuration), the display device has a minimum width for a given size of LCD, whereas when the second axis extends in the direction of the width of the LCD (horizontal configuration), the display device has a minimum height for a given size of LCD.

The latter configuration is particularly useful for employment in radiotelephones and the like. Firstly, the minimum height enables the softkeys (function keys associated with items presented on the display) to be close to the display. Secondly, it facilitates the design of a phone that uses a slide to obtain the correct spacing between the microphone and earpiece.

In an embodiment of the invention, the LCD is substantially symmetrical about a bisector. Consequently, the liquid crystal cells are substantially aligned in one direction at least and preferably in both directions so that the device appears to be a unitary large display. Moreover, preferably the LCD and drivers are substantially symmetrical. This results in the usable area of the device being substantially symmetrical and no additional width/depth being required for the display to appear symmetrical in a device such as a radiotelephone. Accordingly, a device having such a configuration has a light weight to active area ratio.

Optionally, the display device further comprises a connector for connecting device circuitry to an external element, and an intermediate element for interfacing the display device and the connector.

This configuration of display device, with an integrated driver, results in a reduction in the number of connections required for connection to the portable device, thus improving reliability and reducing the display space required. Moreover, it facilitates assembly and serviceability of the portable device as well as module reusability.

The intermediate element is preferably located substantially behind the LCD device, so as to further reduce the area of the display module. The area of the display may be yet further reduced by the provision of a display driver element comprising a flexible driver support. Such a support may be folded back from the LCD to contact an intermediate element positioned behind the LCD, for example.

Likewise, the intermediate element may be flexible, thereby enabling bending to contact the driver element (or support) and to bring the connector into contact with the portable device.

The flexible driver support and/or flexible intermediate element may be an flexible printed circuit (FPC) foil, thereby being lightweight and durable.

The intermediate element preferably comprises LCD power control circuitry. This leads to a further reduction in the number of connections required to be made to the portable device, and display space required in the portable device.

Combining an LCD device according to the present invention with an intermediate element provides a self-contained LCD display module. Such a self-contained LCD display module is compact in size, has a large active area and, advantageously, is connectable to an external device or circuit board using a small and reliable connector. This improves the ease and speed of

assembly, and reduces the risk of bad connections being made between the display module and a circuit board.

Embodiments of the present invention will now be described, by way of example, with reference to the accompanying drawings of which:

Figure 1 is a block diagram of a display device according to an embodiment of the present invention;

Figure 2 is an exploded view of a display module according to an embodiment of the present invention;

Figure 3a is a perspective view from the front and rear of the display module of Figure 2;

Figure 3b shows various views of the display module of Figure 2;

Figure 4a is a perspective view from the front and rear of the LCD device interconnect;

Figure 4b shows various views of the LCD device interconnect;

Figure 5a illustrates the LCD device according to an embodiment of the present invention;

Figure 5b illustrates a tab of the LCD device of Figure 5a in more detail;

Figures 6a and 6b respectively illustrate horizontal and vertical configurations of the LCD device of different embodiments of the present invention;

Figure 7 illustrates a portable device comprising a display device of the present invention; and

Figures 8a and 8b illustrate conventional display devices, Figure 8a illustrating a device with a single display driver and Figure 8b illustrating a device with an x-y driver.

Figure 1 is a block diagram of a display device according to an embodiment of the present invention. The display device 10 comprises an LCD panel 11, two display drivers 14, 15 and an FPC unit 16. The LCD panel 11 is a "split" display. That is, it consists of two LCDs 12,13 made up of individual cells sandwiched between common glass plates. The glass plates have a conductive coating, as is typical in LCD devices. The LCD 12 is driven by one of the display drivers, namely master display driver 14 and the LCD 13 is driven by the other display driver, slave driver 15. The master and slave drivers 14, 15 are synchronised and the two cells are abutted so that the two LCDs 12, 13 look like a single large display. The FPC unit 16 couples the master and slave display drivers and interfaces with external circuitry to obtain the necessary control and data signals and the like. The FPC unit may comprise the power supply control circuitry as will be explained further below with reference to Figures 2, 4a and 4b.

In this embodiment, serial interface signals (such as serial clock period (SCL), serial interface (SI), data/command indicator (AO), master and slave chip select (master XCS, slave XCS) and reset timing signals) are received by the FPC unit 16 as the serial interface for the display device 10. These signals are forwarded to the display drivers 14, 15. The FPC device also receives the display device power supply (VDD, VSS). The drivers, in turn, output liquid crystal drive signals to drive the respective LCDs 12, 13.

In this example, the display drivers 14, 15 are Seiko Epson 1565 series dot matrix LCD drivers. These drivers have two main kinds of liquid crystal drive pins, SEG pins which are liquid crystal segment drive outputs and COM pins which are common drive outputs. Synchronisation of these devices when used in a master/slave configuration is handled internally by the driver devices.

As can be seen, in this embodiment the master and slave drivers are positioned on each side of the LCD panel 11. In this horizontal configuration, the routing of common drive outputs in the x-direction is reduced when compared, for example, with a single driver device such as that shown in Figure 8a. Consequently, a high resolution can be attained for large displays. In this case, the LCD panel 11 may have a pixel matrix of 111 x 106, pixel size of 0.19 x 0.22 mm and pixel pitch of 0.22 x 0.24 mm. Also, a reduced display height is also possible when compared, for example, with an x-y driver device of equivalent LCD panel size and resolution, such as that shown in Figure 8b. Furthermore, the device is substantially symmetrical, thus avoiding the need to compensate for any asymmetry when used in a device such as a portable device, as is the case with x-y driver devices. This, in turn, results in weight and volume savings.

As will be appreciated, Figure 1 is merely a block diagram, and the circuitry can be implemented in a number of ways. Two alternative configurations are illustrated in Figure 6.

Figure 2 is an exploded view of a display module 20 according to an embodiment of the present invention. The display module 20 comprises a liquid crystal display screen or panel 21, a lightguide 22, a reflector 23, a plastics support frame 24, two LCD tabs 25 and an FPC foil 26. Optionally, the module may also comprise a diffuser between the panel 21 and the

lightguide 22. More detailed views of these components can be seen in Figures 3 to 5. The panel 21 is a split screen as in the Figure 1 embodiment, and likewise has two display drivers. These drivers are located on a respective tab 25, and are referenced 251 in Figure 2. The tabs 25 also each comprise a connector 252 comprising the driver pins etc. which connect to the LCD panel 21, and a connector 253 comprising pins for connecting to the serial interface and for coupling the two drivers 251. The driver connector 252 comprises of the order of 182 pins, and the FPC foil connector 23 comprises of the order of 28 pins. The FPC foil comprises power control circuitry 261 and a board to board connector 262. This board to board connector 262 is a 10 contact connector, of which 9 contacts are used as the serial interface to the display. This connector may plug into a corresponding connector on a PCB of the device in which the display module is to be used.

The number of contacts required to the PCB of the device is minimal due in part to the fact that the drivers are positioned on the tabs 25 of the module 20, (as opposed to the conventional position of on a PCB of the device), and in part due to the fact that the power control circuitry 261 is positioned on the FPC foil 26 of the module. (For example, this module uses only 9 external contacts, compared with in excess of 150 for a conventional single driver device). On an assembly line, the reduction in the number of contacts required provides significant advantages, since smaller connectors are quicker to assemble, cheaper, smaller, lighter and more reliable than connectors having a large number of contacts.

These components are assembled to form a module as shown in Figure 3a. The tabs 25 are fixedly attached to the display panel 21 to form an LCD tab assembly, as is illustrated in Figure 5a. This attachment may, for instance, be by bonding. The support frame 24 is designed with a recess 241 on its front face for receiving the reflector 23, lightguide 22, diffuser (if desired), and

display panel 21. It also comprises a number of notches 242 that correspond to respective tabs 221, 231 on the lightguide 22 and reflector 23 for location purposes.

Once the reflector 23 and lightguide 22 are located within the recess of the support frame, the LCD tab assembly is coupled to the support frame 24. In this embodiment, the support frame 24 comprises a flexible lug 243 on each corner for providing a push fit connection of the LCD panel to the support frame 24.

Subsequently, the FPC foil 26 is positioned on the rear of the support frame 24. The rear face of the support frame 24 is recessed to a depth slightly greater than the joint thickness of the tabs 25 and FPC foil 26. It also has orifices 246 for receiving the drivers 251 and orifices 247 for receiving the power control circuitry etc. Four protrusions 245 on the rear of the support frame serve to locate the main body of the FPC foil 26 by extending into corresponding holes 264 on the foil. The protrusions and holes are arranged so that the connectors 263 of the FPC foil 26 lie over the apertures 246 of the support frame. This assists in the connection of these connectors 263 with those 253 of the tabs 25, as is explained below. A neck 265 of the FPC foil is passed from the rear to the front of the support frame 24 so as to position the connector 262 in front of a connector support 248 portion of the support frame 24. The neck 265 is passed through a cable strap of the connector support 248, which keeps the neck 265 near the side of the connector support. The support 248 also comprises connector support flexible lugs 249 for providing a push fit connection of the connector 262 to the connector support 248. The connector 262 can then be pushed into the connector support to make a push fit connection.

The next assembly step is to connect the connectors 253 of the tabs 25 to corresponding connectors 263 of the FPC foil 26. The tabs 25 have folds 254 corresponding to the side edges of the frame, so that they may be wrapped tightly around the support frame 24. They also comprise holes 263 that correspond to the protrusions 245 on the rear of the support frame so as to locate the tab connectors 253 over those 263 of the FPC foil 26. As mentioned above, the connectors are located over the apertures 246 to assist in connection of the connectors. In this embodiment, prior to locating the tabs, a silicon rubber insulator is positioned in the apertures 246 behind the FPC foil connectors 263. The tabs are then located and the FPC foil and tab connectors 253, 263 are heat bonded together (by heating and applying pressure). The insulator is then removed from the module 20. Alternatively, of course, the insulator could be inserted prior to location of the FPC foil or after location of both the FPC foil 26 and the tabs 25.

Figure 3b shows different views of the display module of Figure 2, namely, front, rear, top, bottom and left side views. It also illustrates a pixel array. As mentioned above, in this embodiment, the dimensions shown may have a pixel size ($a \times d$) of 0.19×0.22 mm and pixel pitch ($b \times e$) of 0.22×0.24 mm. Consequently, in this case there is a horizontal pixel gap c of 0.3 mm and a vertical pixel gap f of 0.2 mm. The LCD cells can be abutted such that only a 0.3mm gap is apparent where they abut which is not noticeable by the human eye.

Figures 4a and 4b illustrate the FPC foil 26 in more detail. The connectors 263, components and tracking 261 may be applied to the foil using any of the known techniques.

Figure 5a shows front, left side and two bottom views of the LCD tab assembly comprising the tabs 25 and the display panel 21. One bottom view

shows the assembly flat, and the other with the tabs folded along the folds 254. Figure 5b shows the tabs 25 in more detail. Preferably, the tabs 25 are made of FPC foil and again the connectors, drivers and tracking are applied to the foil using any of the known techniques.

Figure 6 illustrates two different configurations of a display device with a "split screen", Figure 6a showing a display module 61 with a horizontal configuration, and Figure 6b showing a display module 69 with a vertical configuration. Each display module comprises an LCD panel 62 consisting of two LCDs 65, 66, and two display drivers 67, 68. The LCD 65 is driven by display driver 61, and the LCD 66 is driven by display driver 68. The drivers 67, 68 are synchronised and the cells of LCDs 65, 66 are abutted so that the two LCDs look like a single large display. As in the figure 2 embodiment, the drivers are on tabs 63, 64 and fold under the module to reduce the modules area. The tabs and or a separate element comprise the driver coupling and module interface. Both configurations enable the provision of a small compact module with minimum area and weight to display content. The area of the module is compact and the glass area to active area ratio is excellent. The horizontal configuration provides a minimum product height, whereas the vertical configuration provides a minimum product width.

A radiotelephone 70 comprising a display device 71 of the invention is illustrated in Figure 7. This radiotelephone has all the usual components of a radiotelephone, including an earpiece 74 and microphone 75. In this embodiment, the phone has a slide to extend the gap between the earpiece 74 and microphone 75 to that between a user's ear and mouth when the phone is to be used for conversation. This radiotelephone further comprises function keys 72. These keys are softkeys, that is, their function alters depending upon the item presented on the display 71. Preferably, the display device 71 in this radiotelephone 70 has the horizontal configuration of Figure

6b as its minimum height enables the softkeys (function keys associated with items presented on the display) to be positioned close to the display. Secondly, it facilitates the design of a well proportioned slide phone.

The present invention may be embodied in other specific forms without departing from its essential attributes. Accordingly reference should be made to the appended claims and other general statement's herein rather than to the foregoing specific description as indicating the scope of invention.

Furthermore, each feature disclosed in this specification (which term includes the claims) and/or shown in the drawings may be incorporated in the invention independently of other disclosed and/or illustrated features. In this regard, the invention includes any novel features or combination of features disclosed herein either explicitly or any generalisation thereof irrespective of whether or not it relates to the claimed invention or mitigates any or all of the problems addressed.

The appended abstract as filed herewith is included in the specification by reference.

Claims

1. A display device comprising:
a liquid crystal display (LCD) comprising first and second liquid crystal cells positioned along a first axis of the display device;
a first display driver for driving the first liquid crystal cell;
a second display driver for driving the second liquid crystal cell; and
means for synchronising the drivers.
2. A display device as claimed in Claim 1, wherein the first and second display drivers are positioned at opposed sides of the LCD along the first axis of the display device.
3. A display device as claimed in Claim 1 or 2, wherein the first axis extends in the direction of the height of the LCD.
4. A display device as claimed in Claim 1 or 2, wherein the second axis extends in the direction of the width of the LCD.
5. A display device as claimed in any preceding claim, wherein the LCD is substantially symmetrical about a bisector.
6. A display device as claimed in any preceding claim, which is substantially symmetrical about a bisector.
7. A display device as claimed in Claim 5 or 6, wherein the bisector is the first axis.
8. A display device as claimed in Claim 5 or 6, wherein the bisector is a second axis perpendicular to the first.

9. A display arrangement comprising a display device as claimed in any preceding claim, further comprising a connector for connecting display device circuitry to an external element, and an intermediate element for interfacing the display device and the connector.
10. A display arrangement as claimed in claim 9, wherein the intermediate element is located substantially behind the LCD.
11. A display arrangement as claimed in claim 9 or 10, wherein the intermediate element interconnects the first and second drivers for synchronisation.
12. A display arrangement as claimed in any of claims 9 to 11, wherein the intermediate element is flexible.
13. A display arrangement as claimed in claim 12, wherein the intermediate element is a flexible printed circuit (FPC) foil.
14. A display arrangement as claimed in any of claims 9 to 13, wherein the intermediate display element comprises display device power control circuitry.
15. A display arrangement as claimed in any preceding claim, wherein the display device further comprises first and second flexible driver supports for supporting the respective first and second drivers.
16. A display arrangement as claimed in claim 15, wherein the flexible driver supports are FPC foils.

17. A display arrangement as claimed in claim 15 or 16, wherein the flexible driver supports flex to contact the LCD and the intermediate element.
18. A display module comprising an arrangement as claimed in any preceding claim.
19. A portable device comprising a display device as claimed in any of claims 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or a display module as claimed in claim 18.
20. A radio communications device comprising a display device as claimed in any of claims 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or a display module as claimed in claim 18.
21. A radio telephone comprising a display device as claimed in any of claims 1 to 8, a display arrangement as claimed in any of claims 9 to 17, or a display module as claimed in claim 18.
22. A display device substantially as hereinbefore described with reference to any one, or any combination of Figures 1 to 7 of the accompanying drawings.
23. A portable device substantially as hereinbefore described with reference to Figure 8 of the accompanying drawings, with or without reference to any one or any combination of Figures 1 to 7.
24. A display arrangement substantially as hereinbefore described with reference to any one, or any combination of Figures 1 to 7 of the accompanying drawings.

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25. A display module substantially as hereinbefore described with reference to any one, or any combination of Figures 1 to 7 of the accompanying drawings.
26. A radio communications device comprising a display device as claimed in claim 22, a display arrangement as claimed in claim 24, or a display module as claimed in claim 25.

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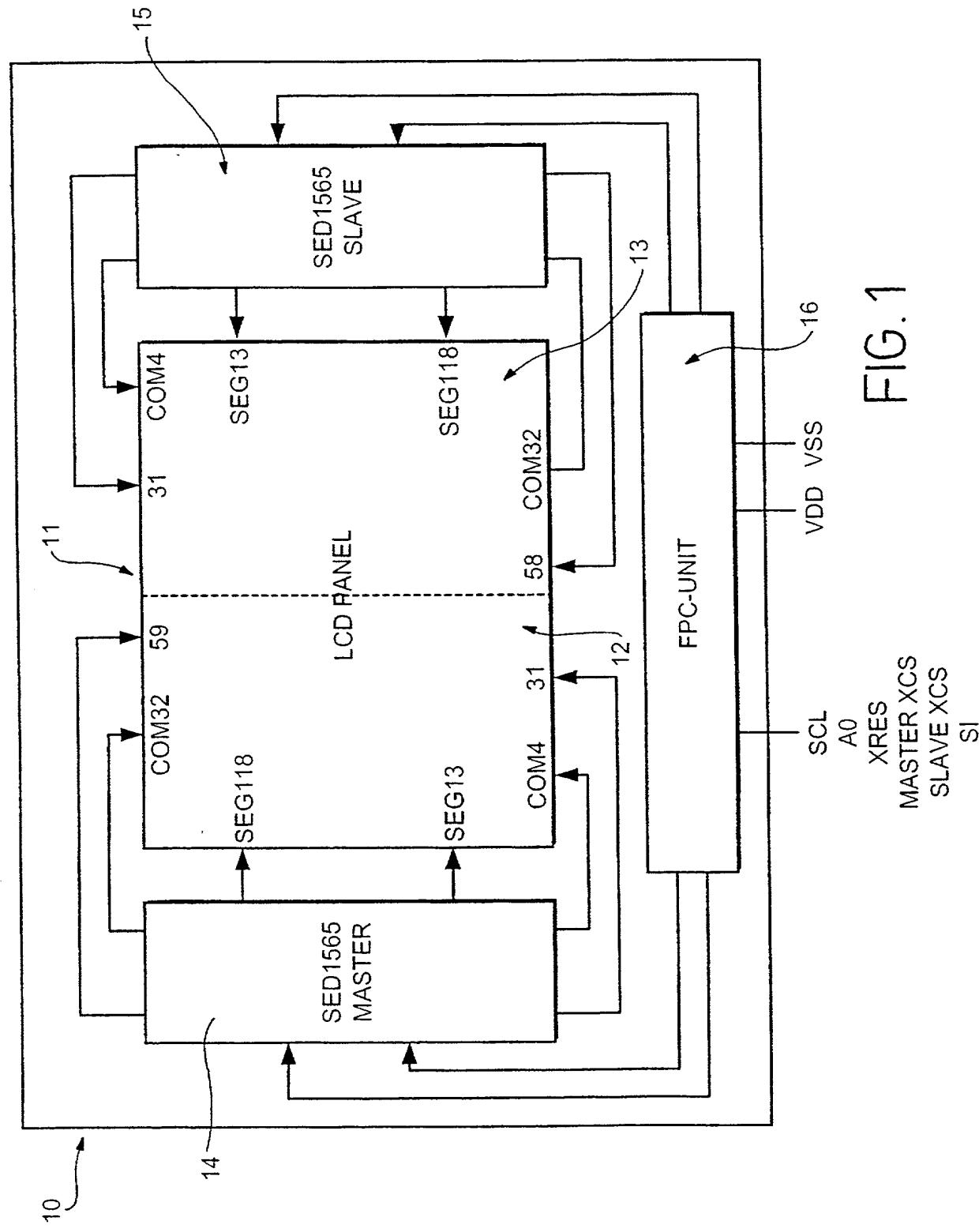


FIG. 1

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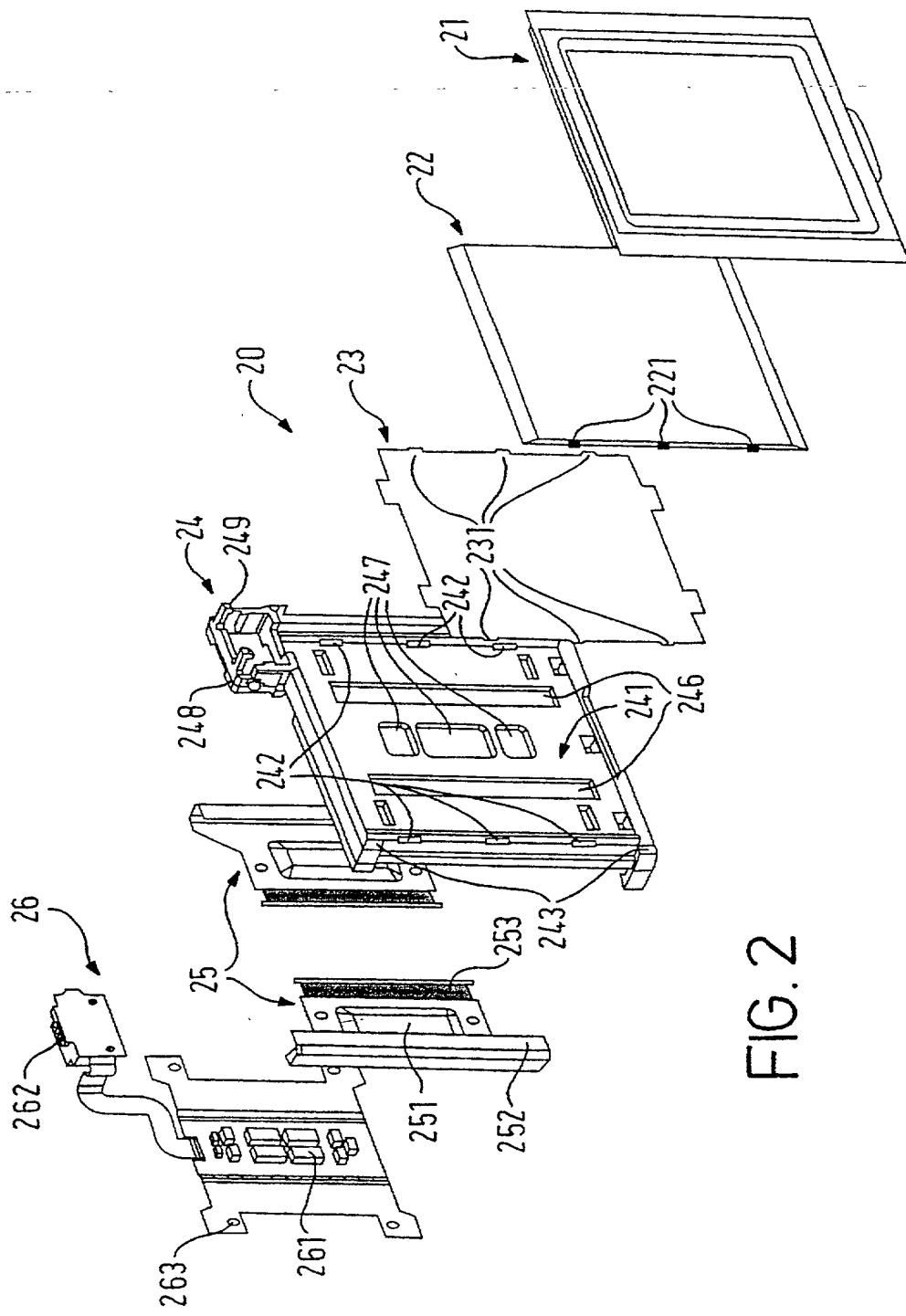
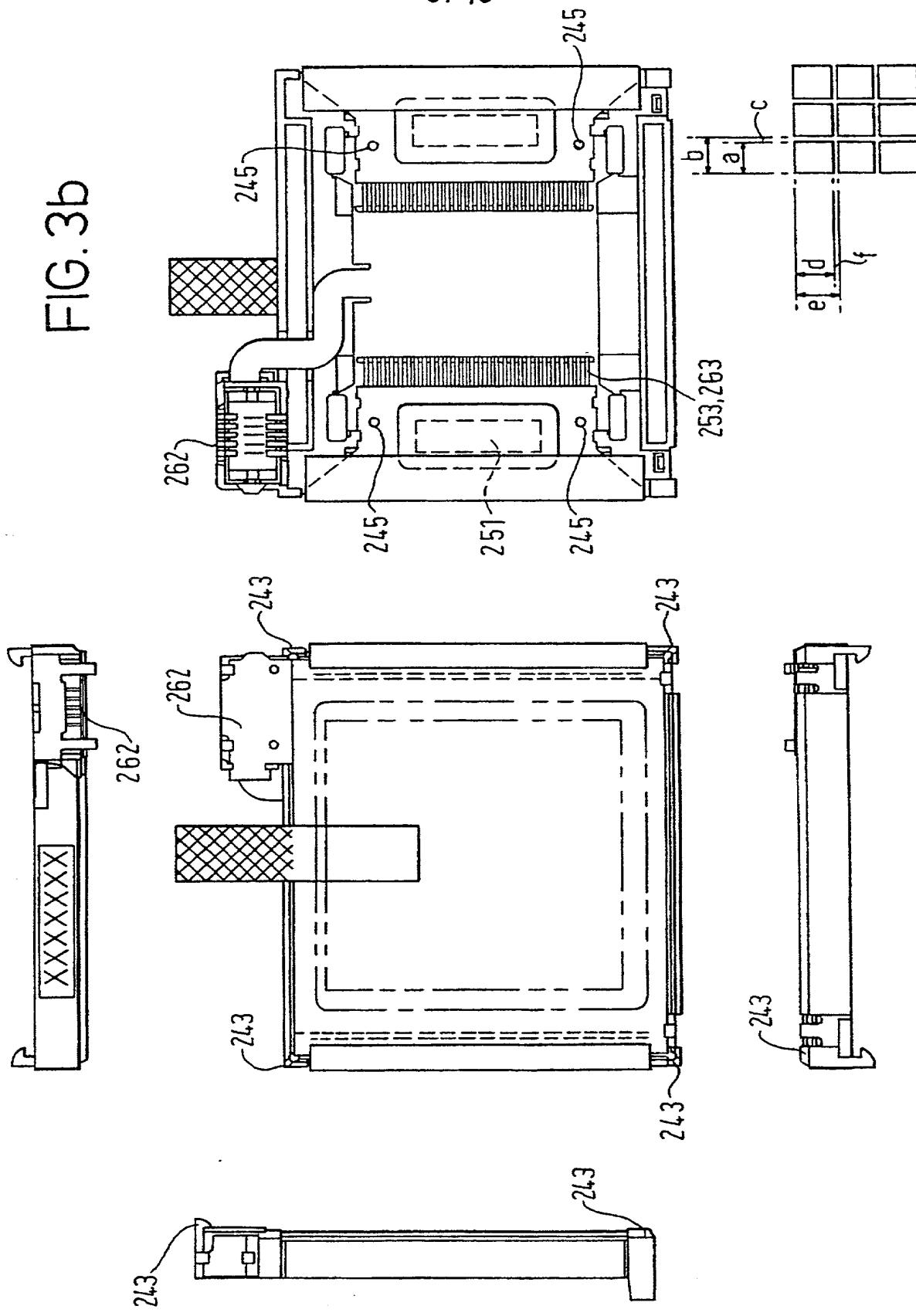


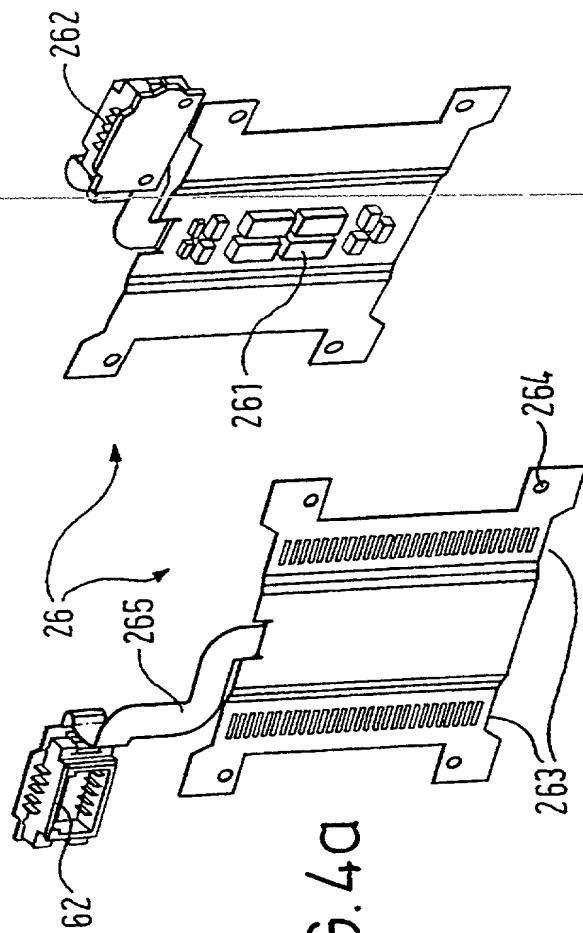
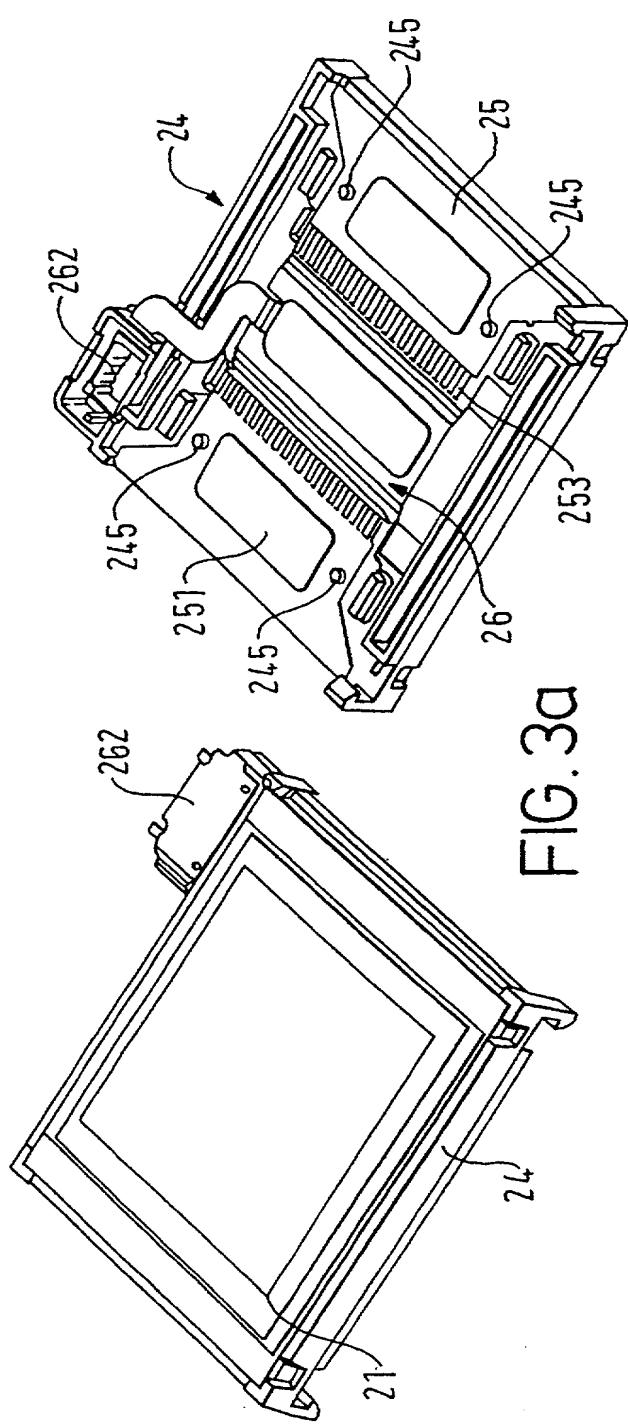
FIG. 2

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FIG. 3b



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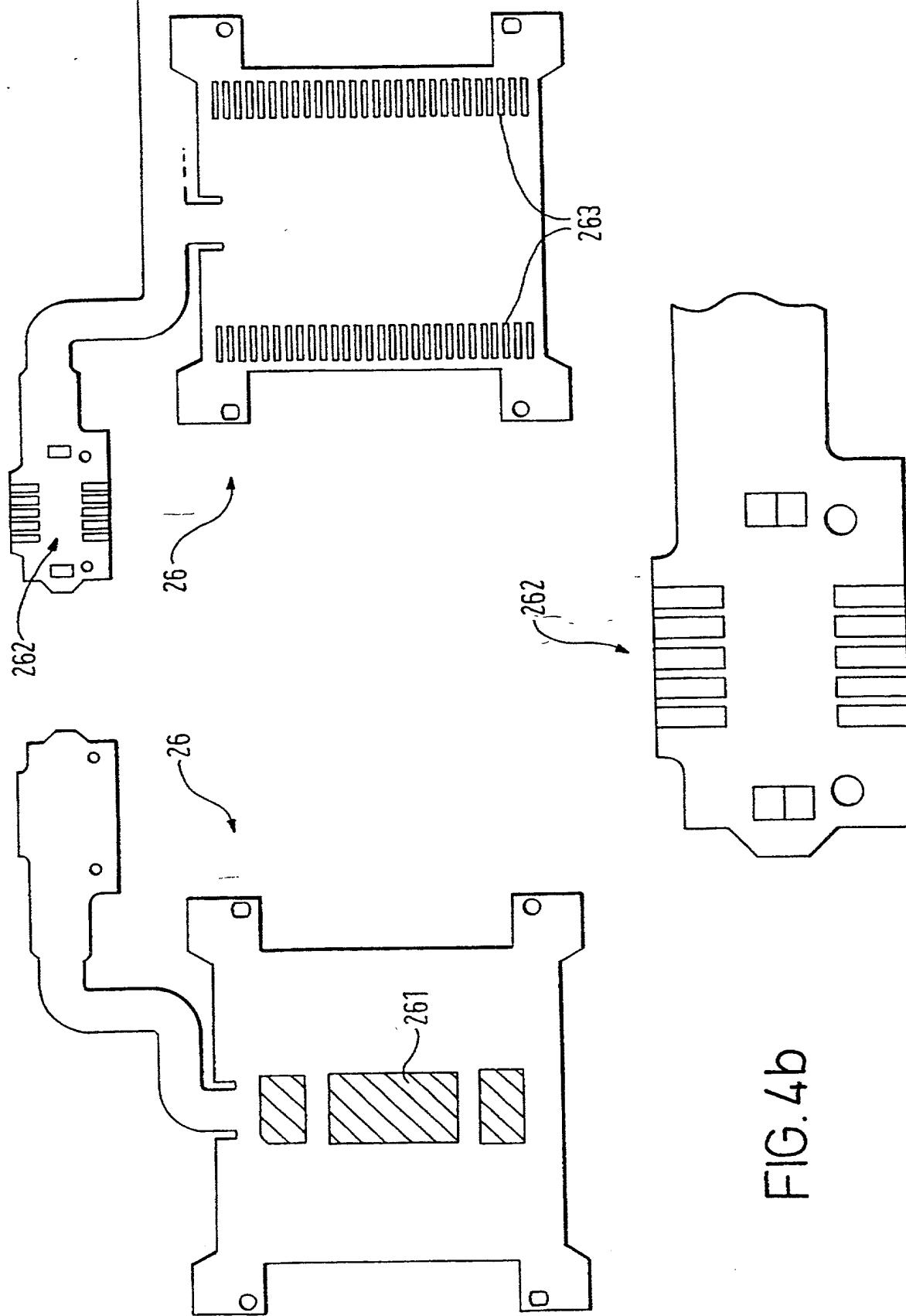


FIG. 4b

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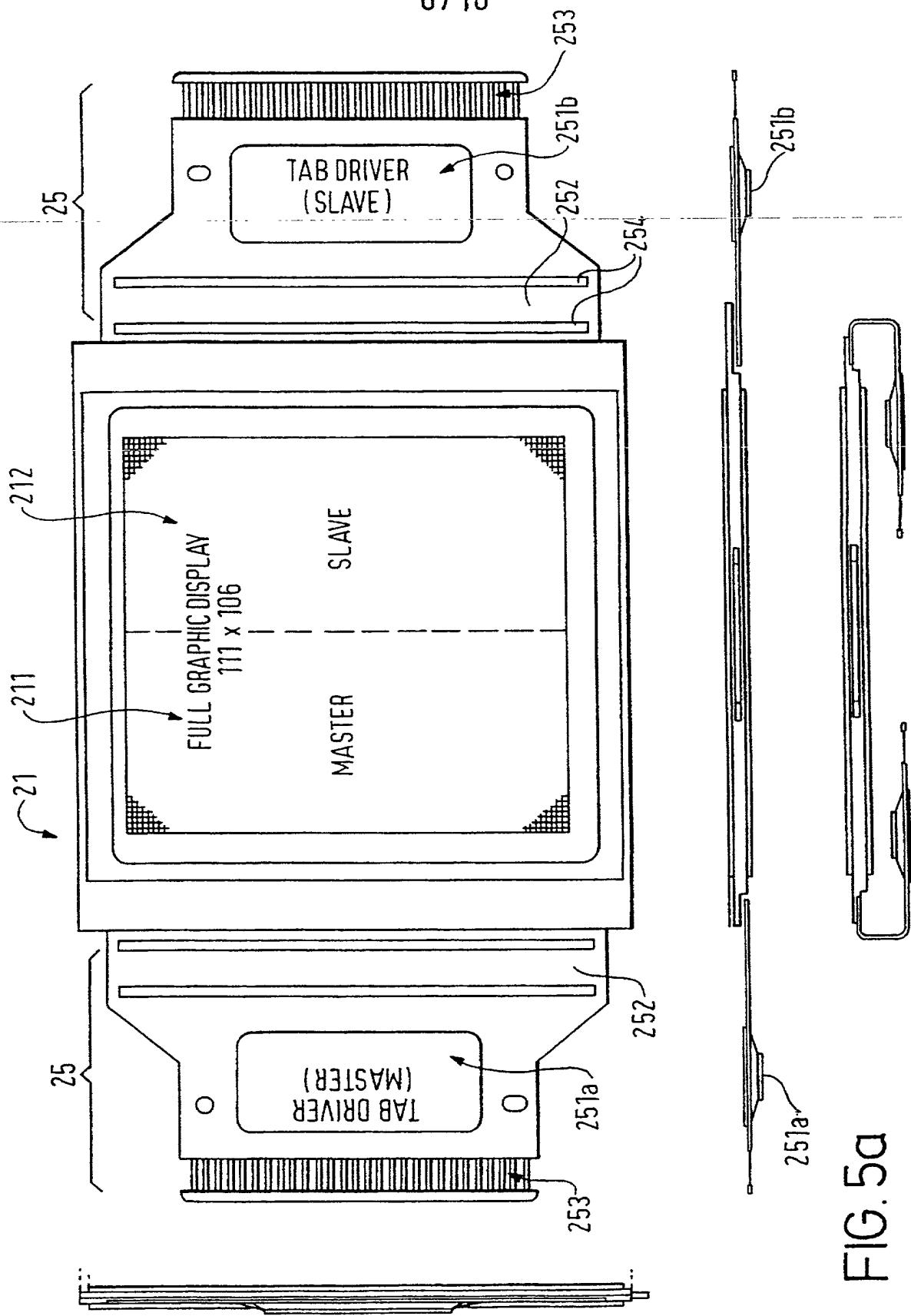


FIG. 5a

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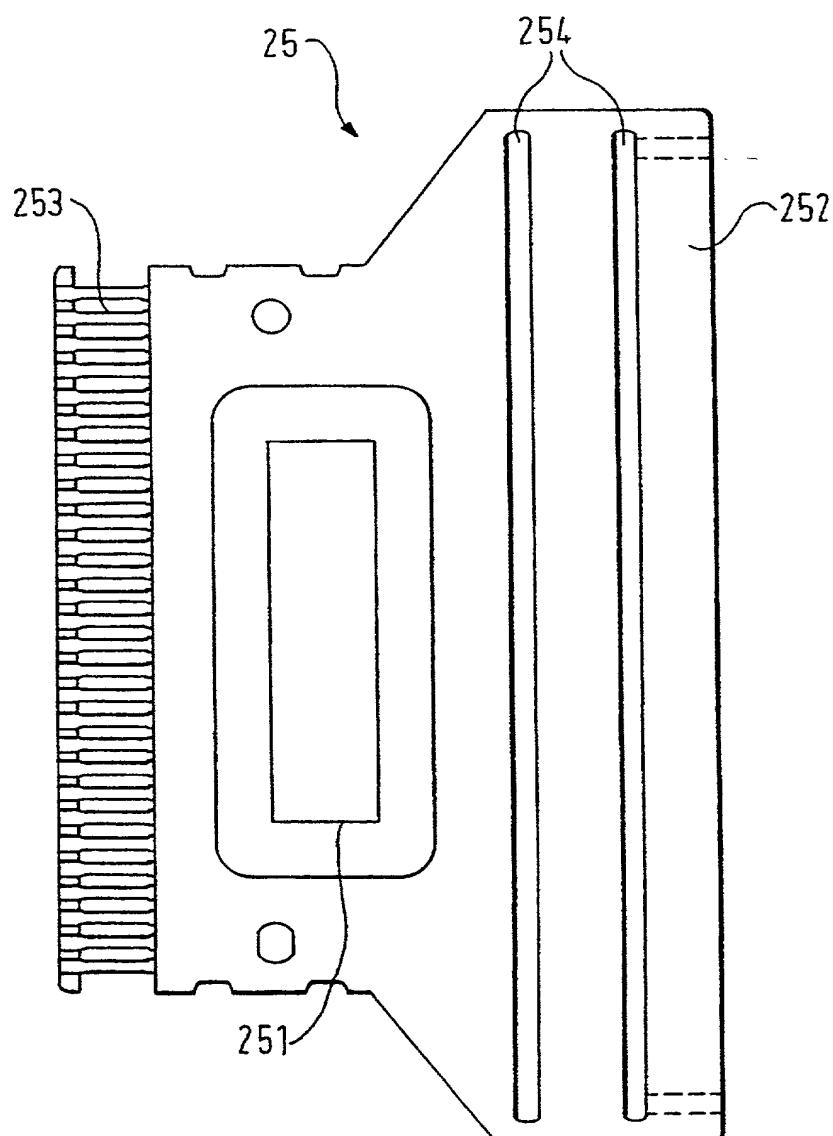


FIG. 5b

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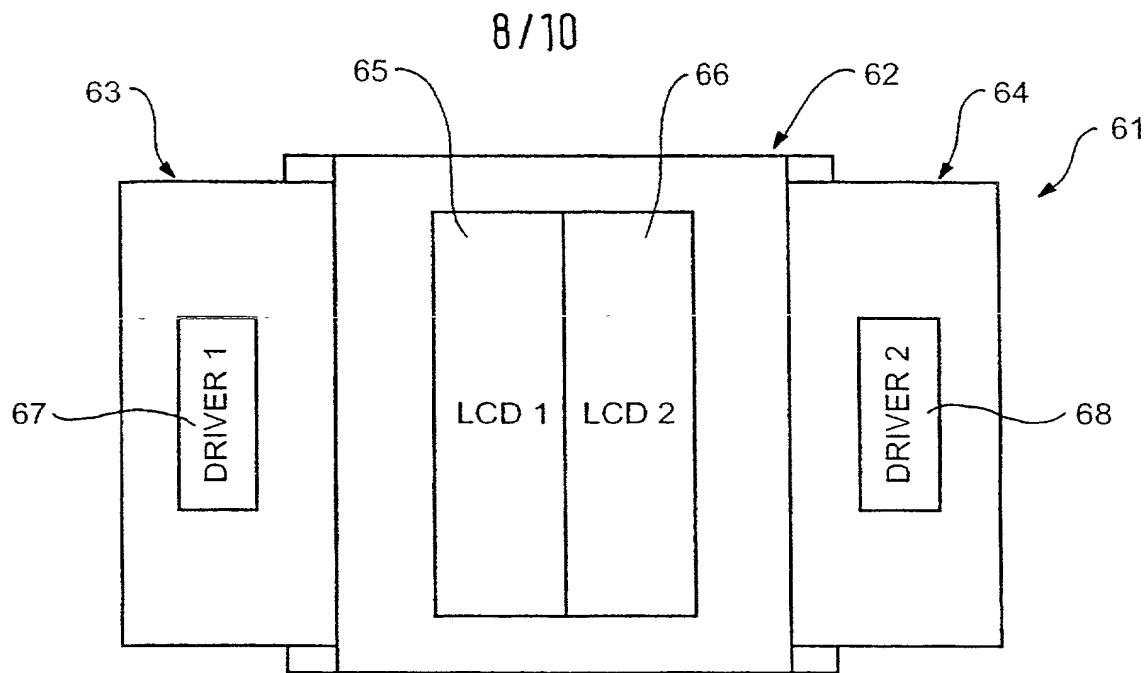


FIG. 6a

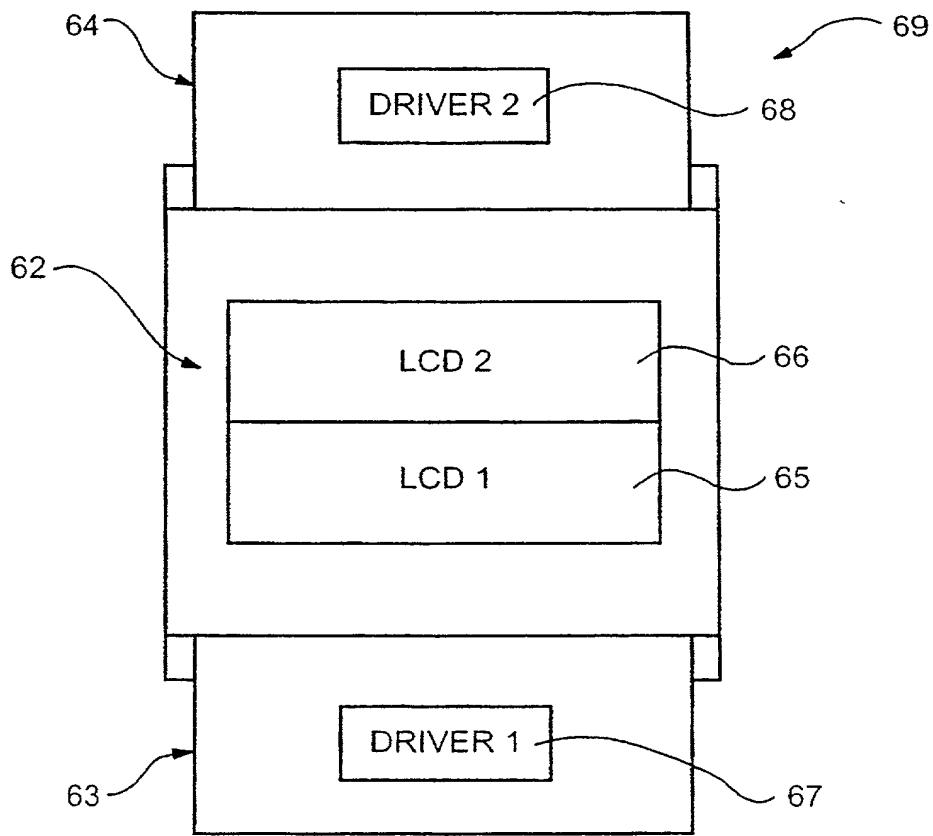


FIG. 6b

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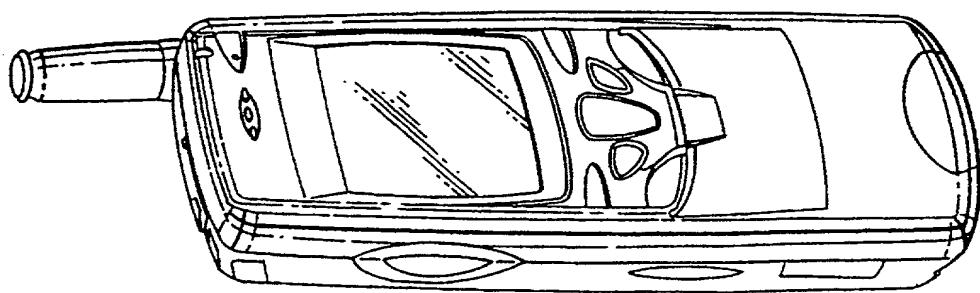
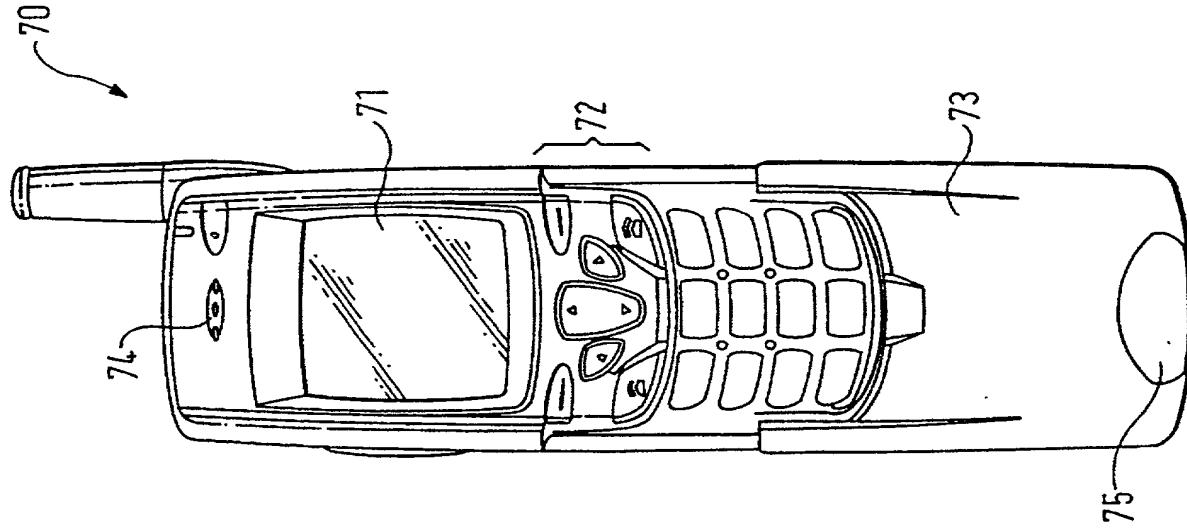
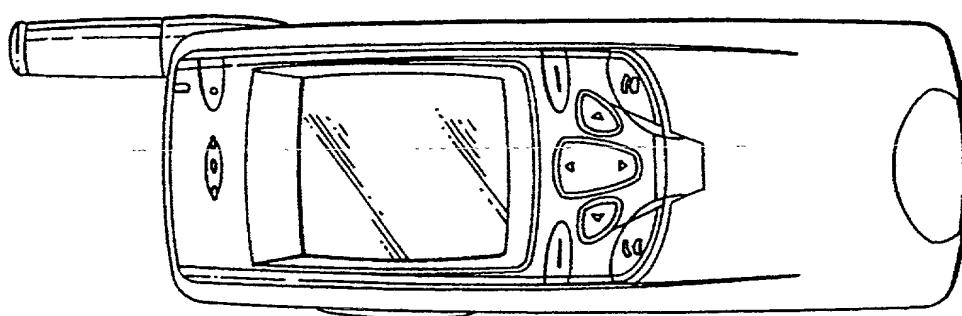


FIG. 7

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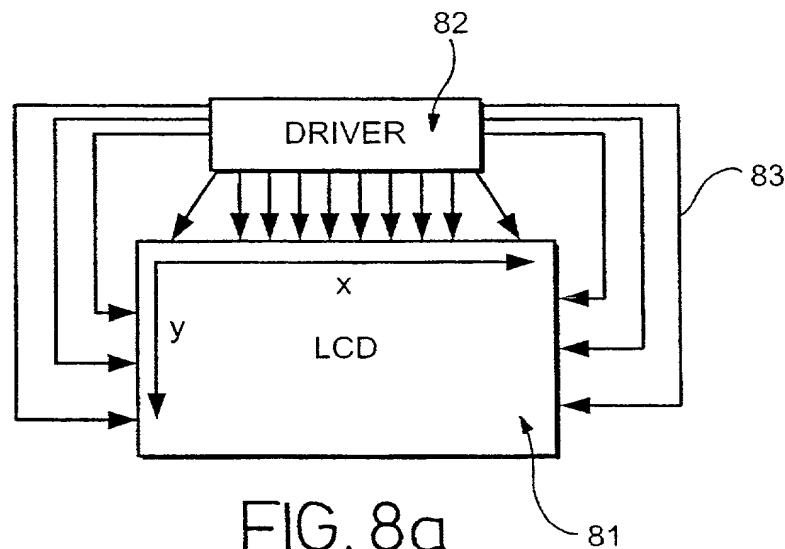


FIG. 8a

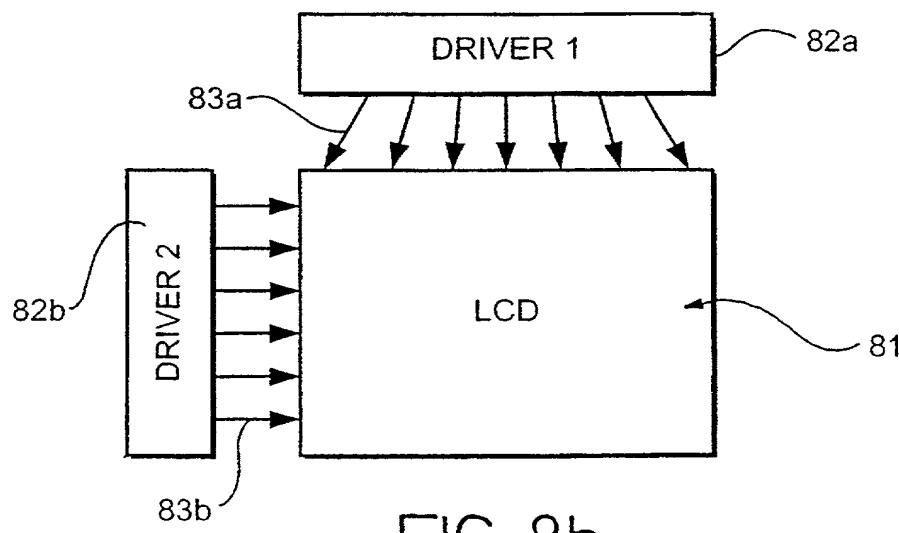


FIG. 8b

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that: my residence, post office address and country of citizenship are as stated below, next to my name; I believe I am the original, first, and sole inventor (if only one name is listed below) or an original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled A Display Device

the specification of which

X is attached hereto.
X was filed on December 10, 2001 as
United States Application Number 10/009,324
or PCT International Application Number _____
and was amended on _____
(if applicable)

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claim(s), as amended by any amendment referred to above. I acknowledge the duty to disclose all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits, under 35 U.S.C. 119(a)-(d) or 365(b), of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor=s certificate, or any PCT international application having a filing date before that of the application on which priority is claimed:

<u>Prior Foreign Application(s)</u>	<u>Priority Claimed?</u>
9913538.6 _____ (Number)	GB _____ (Country)
	10 June 1999 _____ (Foreign Filing Date)
	Yes _____ No _____
_____ (Number)	_____ (Country)
	_____ (Foreign Filing Date)
	Yes _____ No _____

I hereby claim the benefit, under 35 U.S.C. 119(e), of any United States provisional application(s) listed below:

_____ (Application Number)	_____ Filing Date
_____ (Application Number)	_____ Filing Date

I hereby claim the benefit, under 35 U.S.C. 120, of any United States application(s) listed below:

_____ (Application Number)	_____ Filing Date	_____ (Status -- patented, pending, abandoned)
_____ (Application Number)	_____ Filing Date	_____ (Status -- patented, pending, abandoned)

Title 37, Code of Federal Regulations, Section 1.56
Duty to Disclose Information Material to Patentability

(a) A patent by its very nature is affected with a public interest. The public interest is best served, and the most effective patent examination occurs when, at the time an application is being examined, the Office is aware of and evaluates the teachings of all information material to patentability. Each individual associated with the filing and prosecution of a patent application has a duty of candor and good faith in dealing with the Office, which includes a duty to disclose to the Office all information known to that individual to be material to patentability as defined in this section. The duty to disclosure information exists with respect to each pending claim until the claim is cancelled or withdrawn from consideration, or the application becomes abandoned. Information material to the patentability of a claim that is cancelled or withdrawn from consideration need not be submitted if the information is not material to the patentability of any claim remaining under consideration in the application. There is no duty to submit information which is not material to the patentability of any existing claim. The duty to disclosure all information known to be material to patentability is deemed to be satisfied if all information known to be material to patentability of any claim issued in a patent was cited by the Office or submitted to the Office in the manner prescribed by 991.97(b)-(d) and 1.98. However, no patent will be granted on an application in connection with which fraud on the Office was practiced or attempted or the duty of disclosure was violated through bad faith or intentional misconduct. The Office encourages applicants to carefully examine:

(1) Prior art cited in search reports of a foreign patent office in a counterpart application, and

(2) The closest information over which individuals associated with the filing or prosecution of a patent pending claim patentably defines, to make sure that any material information contained therein is

(b) Under this section, information is material to patentability when it is not cumulative to information made or record in the application, and

(1) It establishes, by itself or in combination with other information, a prima facie case of unpatentability; or

(2) It refutes, or is inconsistent with, a position the applicant takes in:

(i) Opposing an argument of unpatentability relied on by the Office, or

(ii) Asserting an argument of patentability.

A prima facie case of unpatentability is established when the information compels a conclusion that a person skilled in the art would have come to under the preponderance of evidence, burden-of-proof standard, giving each term in the claim its broadest reasonable interpretation consistent with the specification, and before any consideration is given to evidence which may be adduced to establish a contrary conclusion of patentability.

(c) Individuals associated with the filing or prosecution of a patent application within the meaning of paragraph (1) of section 115;

(1) Each inventor named in the application;

(2) Each attorney or agent who prepares or prosecutes the application; and

(3) Every other person who is substantively involved in the preparation or prosecution of the application, including the inventor, with the assignee or with anyone to whom there is an obligation to assign the application.

(d) Individuals other than the attorney, agent or inventor may comply with this section by disclosing the name of the attorney, agent or inventor.

(e) In any continuation-in-part application, the duty under this section includes the duty to disclose to the examiner known to the person to be material to patentability, as defined in paragraph (b) of this section, which occurs between the filing date of the prior application and the national or PCT international filing date of the continuation application.

I hereby appoint: Donald R. Antonelli, Reg. No. 20,296; Melvin Kraus, Reg. No. 22,466; William I. Solomon, Reg. No. 28,565; Gregory E. Montone, Reg. No. 28,141; Ronald J. Shore, Reg. No. 28,577; Donald E. Stout, Reg. No. 26,422; Alan E. Schiavelli, Reg. No. 32,087; James N. Dresser, Reg. No. 22,973; Carl I. Brundidge, Reg. No. 29,621; Paul J. Skwierawski, Reg. No. 32,173; and Robert M. Bauer, Reg. No. 34,487; of ANTONELLI, TERRY, STOUT & KRAUS, LLP with offices located at 1300 North Seventeenth Street, Suite 1800, Arlington, Virginia 22209, my attorneys, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith.

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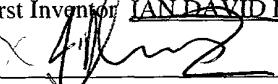
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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